

Discount Codes: 390 PVC Sch. 40 DWV Fabricated Fittings _____

400 PVC Sch. 80 DWV Fabricated Fittings _____



**PVC
SCHEDULE 40 & 80
DWV
FABRICATED
FITTINGS**



**COMPLIES WITH
ASTM F 1866**



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PRICE SCHEDULE DWV-1-1200
Effective September 20, 2000
Supersedes DWV-1-0200

Pipe Dimension Reference Chart

Pipe Type	LH	80	100	125	CL 63	CL 100	SEWER	CL 125	CL 160	CL 200	40 DWV	80 DWV	SCH 40	SCH 80	C-900
O.D. Size	PIP	PIP	PIP	PIP	IPS	IPS	PSM	IPS	IPS	IPS	IPS	IPS	IPS	IPS	CI
SDR	91	51	41	32.5	64	41	35	32.5	26	21	—	—	—	—	DR 18
4"	O.D.	4.130	4.130	4.130	4.130	4.500	4.500	4.215	4.500	4.500	4.500	4.500	4.500	4.500	4.800
	I.D.	4.000	3.968	3.928	3.876	4.360	4.280	3.890	4.224	4.154	4.072	3.998	3.986	3.786	4.416
	Wall PSI	.065 43	.081 80	.101 100	.127 125	.070 63	.110 100	.125 117.5	.138 125	.173 160	.214 200	.237 100	.337 100	.237 220	.337 320
6"	O.D.	6.140	6.140	6.140	6.140	6.625	6.625	6.275	6.625	6.625	6.625	6.625	6.625	6.625	6.900
	I.D.	6.000	5.898	5.840	5.762	6.417	6.301	5.742	6.217	6.115	5.993	6.031	5.709	6.031	6.348
	Wall PSI	.070 43	.121 80	.150 100	.189 125	.104 63	.162 100	.180 117.5	.204 125	.255 160	.316 200	.280 100	.432 100	.280 180	.432 280
8"	O.D.	8.160	8.160	8.160	8.160	8.625	8.625	8.400	8.625	8.625	8.625	8.625	8.625	8.625	9.050
	I.D.	7.984	7.840	7.762	7.658	8.355	8.205	7.665	8.095	7.961	7.805	7.943	7.565	7.943	8.326
	Wall PSI	.088 43	.160 80	.199 100	.251 125	.135 63	.210 100	.024 117.5	.265 125	.332 160	.410 200	.322 100	.500 100	.322 160	.500 250
10"	O.D.	10.200	10.200	10.200	10.200	10.750	10.750	10.500	10.750	10.750	10.750	10.750	10.750	10.750	11.100
	I.D.	9.980	9.800	9.702	9.572	10.414	10.226	9.563	10.088	9.924	9.748	9.976	9.492	9.976	10.212
	Wall PSI	.110 43	.200 80	.249 100	.314 125	.168 63	.262 100	.300 117.5	.331 125	.413 160	.511 200	.365 100	.593 100	.365 140	.593 230
12"	O.D.	12.240	12.240	12.240	12.240	12.750	12.750	12.500	12.750	12.750	12.750	12.750	12.750	12.750	13.200
	I.D.	11.975	11.760	11.642	11.486	12.352	12.128	11.361	11.966	11.770	11.538	11.890	11.294	11.890	12.144
	Wall PSI	.132 43	.240 80	.299 100	.377 125	.199 63	.311 100	.360 117.5	.392 125	.490 160	.606 200	.406 100	.687 100	.406 130	.687 230
14"	O.D.	14.280	14.280	14.280	14.280	*	*	*	*	14.000	*	14.000	14.000	14.000	15.300
	I.D.	14.000	13.720	13.582	13.402	*	*	*	*	12.860	*	13.072	12.410	13.072	13.500
	Wall PSI	.140 43	.280 80	.348 100	.439 125	*	*	*	*	.538 160	*	.438 100	.750 100	.438 130	.850 150
15"	O.D.	15.300	15.300	15.300	15.300	*	*	15.300	*	*	*	*	*	*	*
	I.D.	14.970	14.700	14.550	14.358	*	*	13.898	*	*	*	*	*	*	*
	Wall PSI	.165 43	.300 80	.375 100	.471 125	*	*	.440 117.5	*	*	*	*	*	*	*
16"	O.D.	*	*	*	*	*	*	*	*	16.000	*	16.000	16.000	16.000	17.400
	I.D.	*	*	*	*	*	*	*	*	14.696	*	14.940	14.214	14.940	15.360
	Wall PSI	*	*	*	*	*	*	*	*	.615 160	*	.500 100	.843 100	.500 130	.843 220
18"	O.D.	18.360	18.701	18.701	18.701	*	18.000	18.701	*	18.000	*	18.000	18.000	18.000	19.500
	I.D.	17.964	17.967	17.789	17.551	*	17.122	17.629	*	16.616	*	16.808	16.014	16.808	17.200
	Wall PSI	.198 43	.367 80	.456 100	.575 125	*	.439 100	.536 117.5	*	.692 160	*	.562 100	.937 100	.582 120	.937 220
20"	O.D.	20.400	*	*	*	*	20.000	*	*	20.000	*	20.000	20.000	20.000	21.600
	I.D.	19.962	*	*	*	*	19.026	*	*	18.462	*	18.863	17.814	18.863	19.060
	Wall PSI	.219 43	*	*	*	*	.487 100	*	*	.769 160	*	.533 100	1.031 100	.533 120	1.031 220
21"	O.D.	*	22.047	22.047	22.047	*	*	22.047	*	*	*	*	*	*	*
	I.D.	*	21.183	20.971	20.691	*	*	20.783	*	*	*	*	*	*	*
	Wall PSI	*	.432 80	.538 100	.678 125	*	*	.632 117.5	*	*	*	*	*	*	*
24"	O.D.	*	24.803	24.803	24.803	*	24.000	24.800	*	24.000	*	24.000	24.000	24.000	*
	I.D.	*	23.831	23.593	23.227	*	22.748	23.381	*	22.043	*	22.54	21.418	22.540	21.418
	Wall PSI	*	.486 80	.605 100	.763 125	*	.585 100	.711 117.5	*	.923 160	*	.687 100	1.218 100	.687 120	1.218 210

* Information Not Available

NOT FOR USE WITH COMPRESSED AIR OR GAS

WARNING: DO NOT USE COMPRESSED AIR OR GAS TO TEST ANY PVC OR CPVC THERMOPLASTIC PIPING PRODUCT OR SYSTEM, AND DO NOT USE DEVICES PROPELLED BY COMPRESSED AIR OR GAS TO CLEAR SYSTEMS. THESE PRACTICES MAY RESULT IN EXPLOSIVE FRAGMENTATION OF SYSTEM PIPING AND COMPONENTS CAUSING SERIOUS OR FATAL BODILY INJURY.

THIS PRODUCT IS ONLY TO BE USED FOR ITS INTENDED PURPOSE.

Prices subject to change without notice. Possession of this price schedule shall not be construed as an offer to sell the products listed. Product drawings are representative and may not fully reflect product configurations.

SPEARS PVC Schedule 40 & 80 DWV (Drain, Waste & Vent) Fabricated Fittings are Non-Pressure Rated (NPR) for use in open-ended systems. DWV fittings are available in a wide variety of configurations, fabricated from either Schedule 40 or Schedule 80 PVC pipe wall thickness material. Spears Fabricated DWV Fittings are manufactured and tested in accordance with ASTM F 1866.

For low pressure applications (up to 130 psi), please refer to Spears PVC Schedule 40 & 80 Low Pressure Fabricated Fittings Price Schedule (LPR-1).

— PLEASE NOTE —

Not all of the Fabricated Fittings listed in this price schedule are carried in Spears Distribution Center inventories. When ordering Fabricated Fittings, please check with your servicing Distribution Center for availability. ALL ORDERS FOR NON-STOCKED Fabricated Fittings are NON-CANCELABLE and NON-RETURNABLE.

INSTALLATION INFORMATION

RECOMMENDATIONS FOR INSTALLERS AND USERS:

Plastic piping systems should be **ENGINEERED, INSTALLED and OPERATED** in accordance with **ESTABLISHED DESIGN AND ENGINEERING STANDARDS AND PROCEDURES** for plastic piping systems. Suitability for the intended service application should be determined by the installer and/or user prior to installation of a plastic piping system. **PRIOR TO ASSEMBLY, all piping system components should be inspected for damage or irregularities. Mating components should be checked to assure that tolerances and engagements are compatible. Do not use any components that appear irregular or do not fit properly. Contact the appropriate manufacturer of the component product in question to determine usability. Consult all applicable codes and regulations for compliance prior to installation.**

SOLVENT WELD CONNECTIONS — Use quality grade of primer and solvent cement formulated for type of connection, with the **CORRECT SIZE APPLICATOR**. Read and follow all of the solvent cement **MANUFACTURERS' APPLICATIONS AND CURE TIME INSTRUCTIONS THOROUGHLY**.

BEFORE APPLYING PRIMER AND CEMENT, appropriate safety precautions should be taken. Primer and Cement should be stored in the shade between 40°F and 110°F. Eliminate all ignition sources. Avoid breathing vapors. Use only with adequate ventilation; explosion-proof general mechanical ventilation or local exhaust is recommended to maintain vapor concentrations below recommended exposure limits. In confined or partially enclosed areas, a NIOSH-approved organic vapor cartridge respirator with full face-piece is recommended. Containers should be kept tightly closed when not in use, and covered as much as possible when in use. Avoid frequent contact with skin; wearing PVA coated protective gloves and impervious apron are recommended. Avoid any contact with eyes; splash-proof chemical goggles are recommended.

THREADED CONNECTIONS — Use a quality grade thread sealant. **WARNING: SOME PIPE JOINT COMPOUNDS OR TEFLON PASTES MAY CONTAIN SUBSTANCES THAT COULD CAUSE STRESS CRACKING TO PLASTIC.** Spears Manufacturing Company recommends the use of Spears BLUE 75™ **Thread Sealant** which has been tested for compatibility with Spears products. Please follow the sealant manufacturers' application / installation instructions. Choice of an appropriate thread sealant other than those listed above is at the discretion of the installer. 1 to 2 turns beyond **FINGER TIGHT** is generally all that is required to make a sound plastic threaded connection. Unnecessary **OVER TIGHTENING** will cause **DAMAGE TO BOTH PIPE AND FITTING**.

IMPORTANT

WATER HAMMER — Spears Manufacturing Company recommends that all PVC and CPVC plastic piping systems be designed and constructed to **AVOID EXCESSIVE WATER HAMMER**. Water hammer can cause damage, and failure to pipe, valves and fittings within the piping system.

CAUTION — Spears Manufacturing Company **DOES NOT RECOMMEND** the use of thermoplastic piping products for systems to transport or store compressed air or gases, or the testing of thermoplastic piping systems with compressed air or gases in above and below ground locations. The use of Spears products in compressed air or gas systems automatically voids Spears warranty for such products, and their use against our recommendation is entirely the responsibility and liability of the installer. Spears Manufacturing Company will not accept responsibility for damage or impairment of its products, or other consequential or incidental damages caused by misapplication, incorrect assembly, and/or exposure to harmful substances or conditions.

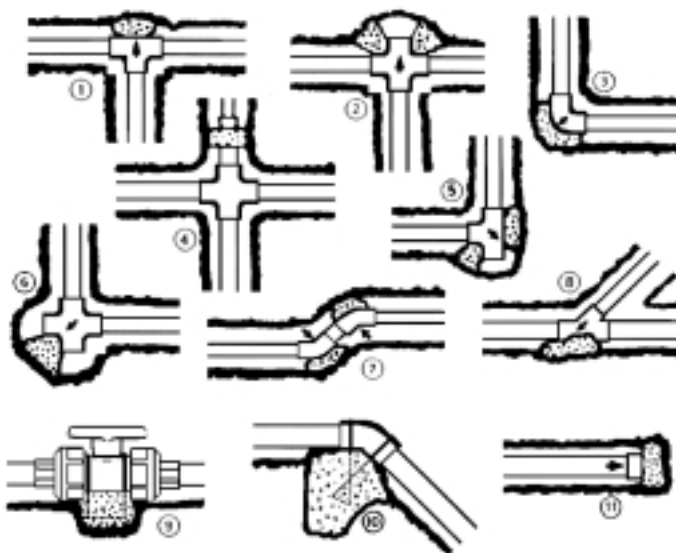
PLEASE NOTE — When temperatures rise above 73°F, the tensile strength of thermoplastics decreases, thereby derating the pipe or fitting Maximum Internal Pressure. When temperatures fall below 73°F, the tensile strength of thermoplastics increases, however, the impact strength decreases. Maximum operating temperatures for PVC piping systems should not exceed 140°F (110°F threaded systems). Maximum operating temperatures for CPVC piping systems should not exceed 200°F (150°F threaded systems).

THRUST BLOCKING — Water under pressure exerts thrust forces in piping systems. Thrust blocking should be provided, as necessary, to prevent movement of pipe or appurtenances in response to thrust.

Types Of Thrust Blocking:

If thrusts, due to high pressure, are expected, anchor valves as below. At vertical bends anchor to resist outward thrust.

1. Thru line connection, tee
2. Thru line connection, cross used as tee
3. Direction change, elbow
4. Change line size, reducer
5. Direction change, tee used as elbow
6. Direction change, cross used as elbow
7. Direction change
8. Thru line connection, wye
9. Valve anchor
10. Direction change vertical, bend anchor
11. End Caps (above or below ground)



Thrust Blocking Is Required Wherever The Pipeline:

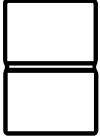
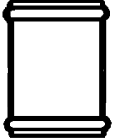

- * Changes direction (e.g., tees, bends, elbows and crosses)
- * Changes size at its reducers
- * Stops, as at dead ends
- * Valves and hydrants, at which thrust develops when closed.


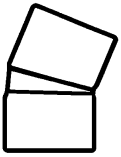
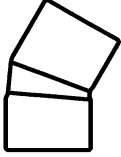
Size And Type Of Thrust Blocking Depends On:

- * Maximum system pressure
- * Pipe size
- * Type and size of fittings or appurtenance
- * Line profile (horizontal or vertical bends)
- * Soil type



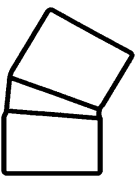

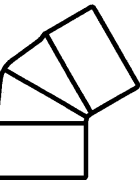
PVC SCHEDULE 40 & 80 DWV FABRICATED FITTINGS

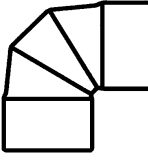
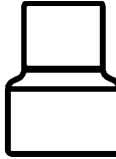
Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400	
	Part Number List Price Each	Part Number List Price Each	
COUPLING (Soc x Soc)			
	8	3729-080 42.14	3929-080 93.29
	10	3729-100 51.82	3929-100 101.60
	12	3729-120 76.28	3929-120 117.12
	14	3729-140 123.87	3929-140 234.19
	16	3729-160 138.15	3929-160 278.42
	18	3729-180 235.60	3929-180 548.80
	20	3729-200 411.01	3929-200 676.65
	24	3729-240 570.82	3929-240 742.97
REPAIR COUPLING (Gasket x Gasket)			
	4	3728-040 40.84	3928-040 47.72
	6	3728-060 56.82	3928-060 67.25
	8	3728-080 89.43	3928-080 113.76
	10	3728-100 117.99	3928-100 159.18
	12	3728-120 148.03	3928-120 202.29
	14	3728-140 256.88	3928-140 447.92
	16	3728-160 378.45	3928-160 672.02
	18	3728-180 494.76	3928-180 873.58
	20	3728-200 768.29	3928-200 1,048.30
24	3728-240 1,042.00	3928-240 1,414.00	
11-1/4° ELBOW (Soc x Soc)			
	4	3711-040 23.78	3911-040 32.32
	6	3711-060 38.18	3911-060 60.43
	8	3711-080 64.55	3911-080 98.91
	10	3711-100 97.40	3911-100 175.31
	12	3711-120 154.09	3911-120 256.22
	14	3711-140 242.25	3911-140 392.25
	16	3711-160 330.24	3911-160 524.32
	18	3711-180 369.59	3911-180 676.86
	20	3711-200 490.24	3911-200 867.73
	24	3711-240 876.46	3911-240 993.22

Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400	
	Part Number List Price Each	Part Number List Price Each	
15° ELBOW (Soc x Soc)			
	4	3718-040 23.78	3918-040 32.32
	6	3718-060 38.18	3918-060 60.43
	8	3718-080 64.55	3918-080 98.91
	10	3718-100 97.40	3918-100 175.31
	12	3718-120 154.09	3918-120 256.22
	14	3718-140 242.25	3918-140 392.25
	16	3718-160 330.24	3918-160 524.32
	18	3718-180 369.59	3918-180 676.86
	20	3718-200 490.24	3918-200 867.73
	24	3718-240 876.46	3918-240 993.22
22-1/2° ELBOW (Soc x Soc)			
	4	3716-040 23.78	3916-040 32.32
	6	3716-060 38.18	3916-060 60.43
	8	3716-080 64.55	3916-080 98.91
	10	3716-100 97.40	3916-100 175.31
	12	3716-120 154.09	3916-120 256.22
	14	3716-140 242.25	3916-140 392.25
	16	3716-160 330.24	3916-160 524.32
	18	3716-180 396.59	3916-180 676.86
	20	3716-200 490.24	3916-200 867.73
	24	3716-240 876.46	3916-240 993.22
30° ELBOW (Soc x Soc)			
	4	3715-040 23.78	3915-040 32.32
	6	3715-060 38.18	3915-060 60.43
	8	3715-080 64.55	3915-080 98.91
	10	3715-100 97.40	3915-100 175.31

PVC SCHEDULE 40 & 80 DWV FABRICATED FITTINGS


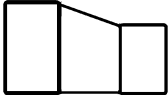
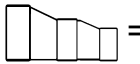
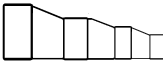
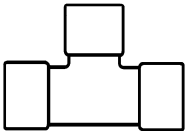


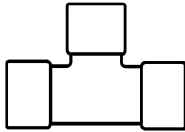
Size	SCH 40 DWV	SCH 80 DWV	
	Disc Code: 390	Disc Code: 400	
	Part Number	Part Number	
	List Price	List Price	
	Each	Each	
30° ELBOW (Soc x Soc) (continued)			
	12	3715-120 154.09	3915-120 256.22
	14	3715-140 242.25	3915-140 392.25
	16	3715-160 330.24	3915-160 524.32
	18	3715-180 396.59	3915-180 676.86
	20	3715-200 490.24	3915-200 867.73
	24	3715-240 876.46	3915-240 993.22
45° ELBOW (Soc x Soc)			
	6	3717-060 61.72	3917-060 101.27
	8	3717-080 73.91	3917-080 108.82
	10	3717-100 121.55	3917-100 199.35
	12	3717-120 170.71	3917-120 284.98
	14	3717-140 296.00	3917-140 409.55
	16	3717-160 365.48	3917-160 530.34
	18	3717-180 421.77	3917-180 717.41
	24	3717-240 987.54	3917-240 1,060.83
60° ELBOW (Soc x Soc)			
	6	3724-060 73.76	3924-060 107.59
	8	3724-080 105.24	3924-080 180.74
	10	3724-100 176.35	3924-100 338.78
	12	3724-120 231.05	3924-120 498.63
	14	3724-140 423.52	3924-140 724.57
	16	3724-160 514.91	3924-160 880.38
	18	3724-180 661.50	3924-180 980.38
	20	3724-200 705.67	3924-200 1,155.90
	24	3724-240 909.20	3924-240 1,234.86

Size	SCH 40 DWV	SCH 80 DWV	
	Disc Code: 390	Disc Code: 400	
	Part Number	Part Number	
	List Price	List Price	
	Each	Each	
90° ELBOW (Soc x Soc)			
	6	3706-060 66.49	3906-060 86.08
	8	3706-080 92.38	3906-080 144.57
	10	3706-100 146.02	3906-100 285.39
	12	3706-120 224.62	3906-120 416.18
	14	3706-140 300.82	3906-140 612.32
	16	3706-160 446.09	3906-160 761.55
	18	3706-180 663.47	3906-180 980.38
	24	3706-240 933.20	3906-240 1,234.56
REDUCER COUPLING (Soc x Soc)			
	6X4	3729-532 21.89	3929-532 51.64
	8X4	3729-582 54.25	3929-582 99.15
	8X6	3729-585 46.64	3929-585 91.25
	10X4	3729-624 173.05	3929-624 232.94
	10X6	3729-626 114.09	3929-626 221.86
	10X8	3729-628 79.85	3929-628 99.33
	12X8	3729-668 153.61	3929-668 239.45
	12X10	3729-670 116.24	3929-670 147.08
	14X10	3729-700 219.25	3929-700 335.89
	14X12	3729-702 194.71	3929-702 214.72
	16X12	3729-762 269.44	3929-762 376.57
	16X14	3729-764 233.67	3929-764 317.46
	18X14	3729-794 451.01	3929-794 661.93
	18X16	3729-796 336.91	3929-796 565.80
	20X16	3729-826 644.99	3929-826 988.59



PVC SCHEDULE 40 & 80 DWV FABRICATED FITTINGS

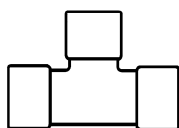
Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400	
	Part Number List Price Each	Part Number List Price Each	
REDUCER COUPLING (Soc x Soc) (continued)			
	20X18	3729-828 569.81	3929-828 681.71
	24X18	3729-918 995.46	3929-918 1,624.56
	24X20	3729-920 748.34	3929-920 1,456.95
ECCENTRIC REDUCER COUPLING (Soc x Soc)			
	6X4	3729-532E 27.44	3929-532E 66.64
	8X4	3729-582E 56.53	3929-582E 115.25
	8X6	3729-585E 45.68	3929-585E 88.63
	10X4	3729-624E 129.25	3929-624E 195.05
	10X6	3729-626E 118.84	3929-626E 165.54
	10X8	3729-628E 112.04	3929-628E 152.96
	12X6	3729-666E 198.14	3929-666E 245.47
	12X8	3729-668E 131.40	3929-668E 212.07
	12X10	3729-670E 113.91	3929-670E 135.55
	 = 3729-582E 3929-582E  = 3729-666E 3929-666E Two-Step Design Three-Step Design		
TEE (Soc x Soc x Soc)			
	6X2	3701-528 58.20	3901-528 90.87
	6X3	3701-530 61.13	3901-530 91.39
	6X4	3701-532 63.94	3901-532 94.87
	6	3701-060 67.36	3901-060 117.14
	8X2	3701-578 68.44	3901-578 122.24
	8X3	3701-580 71.77	3901-580 137.73
	8X4	3701-582 73.72	3901-582 140.80
	8X6	3701-585 79.98	3901-585 146.18
	8	3701-080 109.72	3901-080 185.92

Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400	
	Part Number List Price Each	Part Number List Price Each	
TEE (Soc x Soc x Soc) (continued)			
	10X2	3701-621 111.40	3901-621 172.48
	10X3	3701-623 113.46	3901-623 187.86
	10X4	3701-624 116.24	3901-624 212.51
	10X6	3701-626 142.08	3901-626 259.68
	10X8	3701-628 190.48	3901-628 272.12
	10	3701-100 213.40	3901-100 290.00
	12X2	3701-661 148.73	3901-661 213.60
	12X3	3701-663 150.93	3901-663 248.92
	12X4	3701-664 154.73	3901-664 282.81
	12X6	3701-666 179.71	3901-666 329.04
	12X8	3701-668 214.65	3901-668 362.28
	12X10	3701-670 244.60	3901-670 367.02
	12	3701-120 283.60	3901-120 399.56
	14X2	3701-691 235.87	3901-691 378.23
	14X3	3701-693 261.06	3901-693 423.17
	14X4	3701-694 291.06	3901-694 465.73
	14X6	3701-696 341.58	3901-696 546.54
	14X8	3701-698 407.26	3901-698 654.81
	14X10	3701-700 462.93	3901-700 688.86
	14X12	3701-702 547.65	3901-702 695.56
14	3701-140 557.48	3901-140 717.61	
16X2	3701-751 336.36	3901-751 484.91	
16X3	3701-753 340.04	3901-753 536.36	
16X4	3701-754 360.95	3901-754 577.49	
16X6	3701-756 390.44	3901-756 624.66	

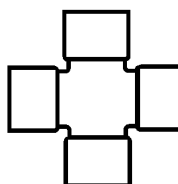
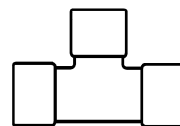
PVC SCHEDULE 40 & 80 DWV FABRICATED FITTINGS



Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400
	Part Number List Price Each	Part Number List Price Each
TEE (Soc x Soc x Soc) (continued)		
16X8	3701-758 457.08	3901-758 731.73
16X10	3701-760 574.56	3901-760 819.26
16X12	3701-762 652.42	3901-762 1,038.61
16X14	3701-764 774.29	3901-764 1,073.98
16	3701-160 789.12	3901-160 1,130.52
18X4	3701-784 576.44	3901-784 670.23
18X6	3701-786 585.56	3901-786 758.42
18X8	3701-788 609.60	3901-788 786.82
18X10	3701-790 687.09	3901-790 795.08
18X12	3701-792 731.96	3901-792 977.40
18X14	3701-794 785.08	3901-794 1,023.97
18X16	3701-796 842.65	3901-796 1,148.51
18	3701-180 980.67	3901-180 1,220.55
20x4	3701-814 696.67	3901-814 930.54
20x6	3701-816 737.19	3901-816 1,049.39
20x8	3701-818 778.97	3901-818 1,288.77
20X10	3701-820 835.97	3901-820 1,331.50
20X12	3701-822 885.19	3901-822 1,406.44
20x14	3701-824 955.24	3901-824 1,529.77
20X16	3701-826 1,017.18	3901-826 1,557.67
20x18	3701-828 1,121.98	3901-828 1,684.10
20	3701-200 1,305.97	3901-200 1,756.44
24x4	3701-904 959.31	3901-904 1,153.60
24X6	3701-906 1,008.36	3901-906 1,301.00
24X8	3701-908 1,069.79	3901-908 1,407.36

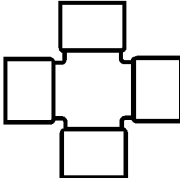


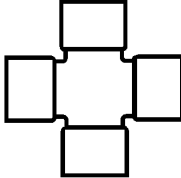
Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400
	Part Number List Price Each	Part Number List Price Each
TEE (Soc x Soc x Soc) (continued)		
24x10	3701-910 1,130.19	3901-910 1,531.36
24X12	3701-912 1,190.94	3901-912 1,611.39
24x14	3701-914 1,272.51	3901-914 1,786.70
24x16	3701-916 1,345.97	3901-916 1,843.66
24X18	3701-918 1,462.29	3901-918 1,933.60
24X20	3701-920 1,569.97	3901-920 2,022.56
24	3701-240 1,627.01	3901-240 2,106.75
CROSS (Soc x Soc x Soc x Soc)		
4X2	---	3920-420 74.40
4X3	---	3920-422 81.88
4	---	3920-040 103.94
6X2	3720-528 64.95	3920-528 104.56
6X3	3720-530 76.92	3920-530 117.85
6X4	3720-532 84.81	3920-532 145.51
6	3720-060 86.53	3920-060 201.82
8X2	3720-578 85.18	3920-578 131.94
8X3	3720-580 87.58	3920-580 140.17
8X4	3720-582 96.71	3920-582 150.36
8X6	3720-585 101.98	3920-585 194.87
8	3720-080 151.81	3920-080 243.06
10X2	3720-621 119.16	3920-621 238.81
10X3	3720-623 137.25	3920-623 276.33
10X4	3720-624 157.44	3920-624 283.33
10X6	3720-626 180.55	3920-626 346.20
10X8	3720-628 253.48	3920-628 456.85
10	3720-100 284.48	3920-100 519.99





PVC SCHEDULE 40 & 80 DWV FABRICATED FITTINGS

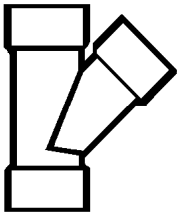
Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400	
	Part Number List Price Each	Part Number List Price Each	
CROSS (Soc x Soc x Soc x Soc) (continued)			
	12X2	3720-661 157.48	3920-661 323.29
	12X3	3720-663 176.74	3920-663 361.37
	12X4	3720-664 186.85	3920-664 377.08
	12X6	3720-666 228.40	3920-666 437.86
	12X8	3720-668 277.56	3920-668 523.04
	12X10	3720-670 322.15	3920-670 596.03
	12	3720-120 375.03	3920-120 732.76
	14X2	3720-691 307.38	3920-691 490.76
	14X3	3720-693 342.24	3920-693 540.67
	14X4	3720-694 379.97	3920-694 604.46
	14X6	3720-696 427.41	3920-696 678.40
	14X8	3720-698 492.41	3920-698 780.29
	14X10	3720-700 559.49	3920-700 934.34
	14X12	3720-702 591.91	3920-702 1,094.71
	14	3720-140 623.01	3920-140 1,302.91
	16X2	3720-751 421.79	3920-751 665.62
	16X3	3720-753 463.56	3920-753 727.17
	16X4	3720-754 481.27	3920-754 770.00
	16X6	3720-756 520.53	3920-756 832.88
	16X8	3720-758 609.78	3920-758 975.62
	16X10	3720-760 726.36	3920-760 1,123.51
	16X12	3720-762 834.76	3920-762 1,334.66
	16X14	3720-764 876.51	3920-764 1,573.98
	16	3720-160 910.09	3920-160 1,651.77
	18X4	3720-784 521.83	3920-784 971.80

Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400	
	Part Number List Price Each	Part Number List Price Each	
CROSS (Soc x Soc x Soc x Soc) (continued)			
	18X6	3720-786 735.73	3920-786 1,110.75
	18X8	3720-788 833.56	3920-788 1,325.09
	18X10	3720-790 901.55	3920-790 1,501.74
	18X12	3720-792 958.54	3920-792 1,666.00
	18X14	3720-794 1,010.08	3920-794 1,780.54
	18X16	3720-796 1,172.30	3920-796 1,934.09
	18	3720-180 1,289.37	3920-180 2,039.13
	20X4	3720-814 921.33	3920-814 1,277.09
	20X6	3720-816 956.78	3920-816 1,381.49
	20X8	3720-818 1,188.60	3920-818 1,503.37
	20X10	3720-820 1,357.83	3920-820 1,764.90
	20X12	3720-822 1,416.88	3920-822 1,953.44
	20X14	3720-824 1,541.21	3920-824 2,110.36
	20X16	3720-826 1,733.25	3920-826 2,346.80
	20X18	3720-828 1,875.30	3920-828 2,798.98
	20	3720-200 2,193.56	3920-200 3,442.53
	24X4	3720-904 1,177.66	3920-904 1,409.87
	24X6	3720-906 1,398.21	3920-906 1,607.74
	24X8	3720-908 1,488.46	3920-908 2,098.30
	24X10	3720-910 1,591.20	3920-910 2,277.55
	24X12	3720-912 1,752.39	3920-912 2,612.76
	24X14	3720-914 1,802.39	3920-914 3,066.91
	24X16	3720-916 1,997.60	3920-916 3,251.80
	24X18	3720-918 2,231.00	3920-918 3,415.46
	24X20	3720-920 2,701.35	3920-920 3,637.20
	24	3720-240 2,889.00	3920-240 4,173.09

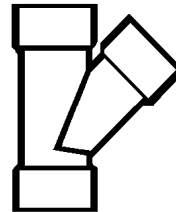
PVC SCHEDULE 40 & 80 DWV FABRICATED FITTINGS



Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400
	Part Number List Price Each	Part Number List Price Each
WYE (Soc x Soc x Soc)		
8X2	3775-578 79.09	3975-578 113.38
8X3	3775-580 82.20	3975-580 118.59
8X4	3775-582 85.60	3975-582 122.56
8X6	3775-585 112.34	3975-585 164.22
8	3775-080 121.22	3975-080 202.71
10X2	3775-621 102.61	3975-621 208.73
10X3	3775-623 118.33	3975-623 217.56
10X4	3775-624 122.42	3975-624 223.73
10X6	3775-626 143.78	3975-626 262.73
10X8	3775-628 175.22	3975-628 307.89
10	3775-100 202.19	3975-100 361.79
12X2	3775-661 168.49	3975-661 351.08
12X3	3775-663 174.98	3975-663 355.28
12X4	3775-664 180.96	3975-664 361.26
12X6	3775-666 215.64	3975-666 394.13
12X8	3775-668 239.60	3975-668 437.93
12X10	3775-670 281.56	3975-670 514.53
12	3775-120 299.49	3975-120 547.38
14X2	3775-691 342.08	3975-691 561.98
14X3	3775-693 358.76	3975-693 570.54
14X4	3775-694 364.76	3975-694 575.13
14X6	3775-696 393.71	3975-696 629.93
14X8	3775-698 410.54	3975-698 697.91
14X10	3775-700 451.60	3975-700 728.71
14X12	3775-702 515.75	3975-702 772.34
14	3775-140 587.57	3975-140 831.34

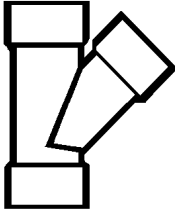
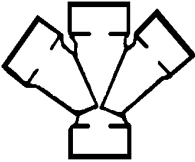


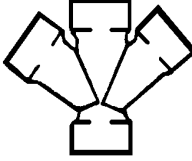
Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400
	Part Number List Price Each	Part Number List Price Each
WYE (Soc x Soc x Soc) (continued)		
16X2	3775-751 388.69	3975-751 651.87
16X3	3775-753 411.21	3975-753 660.09
16X4	3775-754 429.86	3975-754 687.75
16X6	3775-756 462.64	3975-756 740.19
16X8	3775-758 487.52	3975-758 780.01
16X10	3775-760 533.72	3975-760 853.91
16X12	3775-762 590.15	3975-762 944.24
16X14	3775-764 636.33	3975-764 1,018.14
16	3775-160 674.83	3975-160 1,079.73
18X4	3775-784 489.24	3975-784 888.90
18X6	3775-786 600.34	3975-786 903.81
18X8	3775-788 723.18	3975-788 974.21
18X10	3775-790 769.36	3975-790 1,002.48
18X12	3775-792 842.59	3975-792 1,103.55
18X14	3775-794 921.18	3975-794 1,340.40
18X16	3775-796 976.62	3975-796 1,616.03
18	3775-180 995.94	3975-180 1,719.15
20X4	3775-814 698.97	3975-814 1,036.80
20X6	3775-816 701.60	3975-816 1,121.59
20X8	3775-818 760.55	3975-818 1,394.20
20X10	3775-820 790.58	3975-820 1,451.11
20X12	3775-822 805.32	3975-822 1,597.45
20X14	3775-824 869.30	3975-824 1,851.23
20X16	3775-826 894.21	3975-826 1,901.31
20X18	3775-828 987.90	3975-828 1,987.40





PVC SCHEDULE 40 & 80 DWV FABRICATED FITTINGS

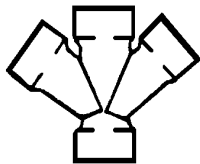
Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400	
	Part Number List Price Each	Part Number List Price Each	
WYE (Soc x Soc x Soc) (continued)			
	20	3775-200 1,182.50	3975-200 2,931.80
	24X4	3775-904 995.81	3975-904 1,476.52
	24X6	3775-906 1,098.63	3975-906 1,621.80
	24X8	3775-908 1,164.25	3975-908 1,877.54
	24X10	3775-910 1,251.65	3975-910 1,903.45
	24X12	3775-912 1,291.61	3975-912 2,087.66
	24X14	3775-914 1,353.49	3975-914 2,201.54
	24X16	3775-916 1,430.33	3975-916 2,525.03
	24X18	3775-918 1,530.33	3975-918 2,964.84
	24X20	3775-920 1,727.18	3975-920 3,061.43
	24	3775-240 1,844.70	3975-240 3,301.22
DOUBLE WYE (Soc x Soc x Soc)			
	6X4	3776-532 70.25	3976-532 106.76
	6	3776-060 89.79	3976-060 114.94
	8X2	3776-578 94.29	3976-578 126.78
	8X3	3776-580 100.75	3976-580 131.24
	8X4	3776-582 105.01	3976-582 149.40
	8X6	3776-585 132.61	3976-585 190.91
	8	3776-080 173.19	3976-080 221.69
	10X2	3776-621 134.23	3976-621 225.12
	10X3	3776-623 140.25	3976-623 230.81
	10X4	3776-624 147.27	3976-624 235.62
	10X6	3776-626 182.19	3976-626 291.48
	10X8	3776-628 220.66	3976-628 352.14
	10	3776-100 254.02	3976-100 406.44
	12X2	3776-661 181.69	3976-661 371.23

Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400	
	Part Number List Price Each	Part Number List Price Each	
DOUBLE WYE (Soc x Soc x Soc) (continued)			
	12X3	3776-663 187.66	3976-663 374.51
	12X4	3776-664 191.87	3976-664 377.72
	12X6	3776-666 228.40	3976-666 444.41
	12X8	3776-668 291.54	3976-668 539.87
	12X10	3776-670 373.23	3976-670 609.65
	12	3776-120 414.71	3976-120 665.06
	14X2	3776-691 350.53	3976-691 657.33
	14X3	3776-693 366.89	3976-693 676.71
	14X4	3776-694 382.32	3976-694 682.53
	14X6	3776-696 400.27	3976-696 697.91
	14X8	3776-698 428.52	3976-698 738.97
	14X10	3776-700 487.52	3976-700 780.01
	14X12	3776-702 549.08	3976-702 878.55
	14	3776-140 678.51	3976-140 923.77
	16X2	3776-751 453.31	3976-751 771.23
	16X3	3776-753 480.41	3976-753 777.70
	16X4	3776-754 487.52	3976-754 780.01
	16X6	3776-756 515.75	3976-756 825.17
	16X8	3776-758 564.49	3976-758 903.17
	16X10	3776-760 644.00	3976-760 1,030.44
	16X12	3776-762 692.80	3976-762 1,108.46
16X14	3776-764 741.55	3976-764 1,318.27	
16	3776-160 965.43	3976-160 1,435.73	
18X4	3776-784 605.70	3976-784 998.52	
18X6	3776-786 660.63	3976-786 1,157.80	
18X8	3776-788 811.15	3976-788 1,187.90	

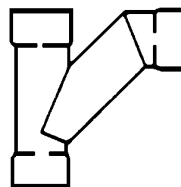
PVC SCHEDULE 40 & 80 DWV FABRICATED FITTINGS



Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400
	Part Number List Price Each	Part Number List Price Each
DOUBLE WYE (Soc x Soc x Soc) (continued)		
18X10	3776-790 987.60	3976-790 1,198.35
18X12	3776-792 1,006.00	3976-792 1,287.56
18X14	3776-794 1,080.22	3976-794 1,464.69
18X16	3776-796 1,108.63	3976-796 1,712.03
18	3776-180 1,348.66	3976-180 1,896.00
20X4	3776-814 706.54	3976-814 1,228.93
20X6	3776-816 888.10	3976-816 1,306.94
20X8	3776-818 902.80	3976-818 1,413.60
20X10	3776-820 1,188.90	3976-820 1,621.58
20X12	3776-822 1,301.45	3976-822 1,799.43
20X14	3776-824 1,421.35	3976-824 1,889.24
20X16	3776-826 1,551.00	3976-826 2,402.61
20X18	3776-828 1,696.30	3976-828 2,554.89
20	3776-200 1,753.60	3976-200 3,061.93
24X4	3776-904 1,087.77	3976-904 1,597.45
24X6	3776-906 1,202.70	3976-906 1,752.67
24X8	3776-908 1,234.06	3976-908 1,918.65
24X10	3776-910 1,298.37	3976-910 2,016.58
24X12	3776-912 1,374.52	3976-912 2,068.24
24X14	3776-914 1,460.58	3976-914 2,784.30
24X16	3776-916 1,589.00	3976-916 3,478.21
24X18	3776-918 1,604.80	3976-918 3,526.97
24X20	3776-920 2,062.46	3976-920 3,718.69
24	3776-240 2,183.40	3976-240 3,951.88



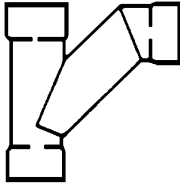
Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400
	Part Number List Price Each	Part Number List Price Each
COMBO WYE (Soc x Soc x Soc)		
6X4	3777-532 89.00	3977-532 160.62
6	3777-060 114.25	3977-060 182.84
8X2	3777-578 99.90	3977-578 198.24
8X3	3777-580 124.48	3977-580 203.09
8X4	3777-582 126.80	3977-582 207.52
8X6	3777-585 143.69	3977-585 229.89
8	3777-080 182.19	3977-080 301.25
10X2	3777-621 148.60	3977-621 240.87
10X3	3777-623 155.64	3977-623 249.99
10X4	3777-624 159.08	3977-624 254.55
10X6	3777-626 200.14	3977-626 320.23
10X8	3777-628 249.03	3977-628 418.74
10	3777-100 325.40	3977-100 574.75
12X2	3777-661 240.81	3977-661 393.33
12X3	3777-663 245.90	3977-663 399.82
12X4	3777-664 251.44	3977-664 402.34
12X6	3777-666 279.40	3977-666 449.56
12X8	3777-668 313.45	3977-668 533.72
12X10	3777-670 390.00	3977-670 624.03
12	3777-120 472.38	3977-120 721.49
14X2	3777-691 328.35	3977-691 606.14
14X3	3777-693 370.54	3977-693 613.13
14X4	3777-694 391.88	3977-694 626.96
14X6	3777-696 445.89	3977-696 713.46
14X8	3777-698 490.56	3977-698 746.66



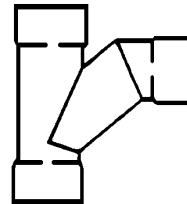
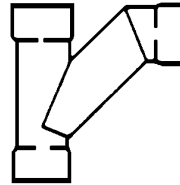


PVC SCHEDULE 40 & 80 DWV FABRICATED FITTINGS

Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400
	Part Number List Price Each	Part Number List Price Each
COMBO WYE (Soc x Soc x Soc) (continued)		
14X10	3777-700 580.57	3977-700 849.31
14X12	3777-702 685.08	3977-702 1,031.48
14	3777-140 818.22	3977-140 1,103.34
16X2	3777-751 470.97	3977-751 765.98
16X3	3777-753 479.70	3977-753 777.65
16X4	3777-754 491.13	3977-754 785.75
16X6	3777-756 519.44	3977-756 831.12
16X8	3777-758 571.48	3977-758 944.24
16X10	3777-760 646.59	3977-760 1,034.56
16X12	3777-762 694.09	3977-762 1,110.49
16X14	3777-764 852.08	3977-764 1,336.99
16	3777-160 960.79	3977-160 1,537.27
18X4	3777-784 587.65	3977-784 931.23
18X6	3777-786 660.63	3977-786 987.85
18X8	3777-788 781.15	3977-788 1,088.56
18X10	3777-790 831.52	3977-790 1,170.78
18X12	3777-792 864.30	3977-792 1,544.89
18X14	3777-794 981.35	3977-794 1,767.52
18X16	3777-796 1,116.22	3977-796 1,900.48
18	3777-180 1,209.91	3977-180 2,099.07
20X4	3777-814 715.60	3977-814 1,030.28
20X6	3777-816 783.25	3977-816 1,140.95
20X8	3777-818 800.00	3977-818 1,421.23
20X10	3777-820 843.50	3977-820 1,588.68
20X12	3777-822 945.88	3977-822 1,876.58
20X14	3777-824 1,148.40	3977-824 2,068.30



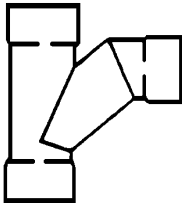
Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400
	Part Number List Price Each	Part Number List Price Each
COMBO WYE (Soc x Soc x Soc) (continued)		
20X16	3777-826 1,296.82	3977-826 2,634.00
20X18	3777-828 1,327.41	3977-828 3,601.59
20	3777-200 1,467.78	3977-200 3,867.52
24X4	3777-904 1,087.30	3977-904 1,667.82
24X6	3777-906 1,187.30	3977-906 1,774.57
24X8	3777-908 1,324.45	3977-908 1,850.28
24X10	3777-910 1,417.98	3977-910 2,186.97
24X12	3777-912 1,476.95	3977-912 2,354.00
24X14	3777-914 1,504.18	3977-914 2,808.22
24X16	3777-916 1,739.38	3977-916 3,278.51
24X18	3777-918 1,858.13	3977-918 3,716.54
24X20	3777-920 1,887.74	3977-920 3,944.69
24	3777-240 2,117.78	3977-240 4,118.65
SANITARY TEE (Soc x Soc x Soc)		
6X4	3790-532 73.59	3990-532 130.58
6	3790-060 98.23	3990-060 165.21
8X2	3790-578 92.08	3990-578 163.62
8X3	3790-580 121.67	3990-580 186.36
8X4	3790-582 115.43	3990-582 198.69
8X6	3790-585 138.31	3990-585 221.26
8	3790-080 180.00	3990-080 299.12
10X2	3790-621 141.30	3990-621 220.25
10X3	3790-623 143.69	3990-623 226.51
10X4	3790-624 153.96	3990-624 246.33
10X6	3790-626 198.14	3990-626 312.01
10X8	3790-628 242.60	3990-628 401.89



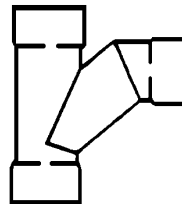
PVC SCHEDULE 40 & 80 DWV FABRICATED FITTINGS



Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400
	Part Number List Price Each	Part Number List Price Each
SANITARY TEE (Soc x Soc x Soc) (continued)		
10	3790-100 321.80	3990-100 568.15
12X2	3790-661 237.11	3990-661 372.33
12X3	3790-663 239.82	3990-663 378.44
12X4	3790-664 246.83	3990-664 394.13
12X6	3790-666 269.13	3990-666 441.33
12X8	3790-668 299.65	3990-668 524.22
12X10	3790-670 377.44	3990-670 607.32
12	3790-120 460.81	3990-120 701.40
14X2	3790-691 321.55	3990-691 587.19
14X3	3790-693 348.90	3990-693 596.04
14X4	3790-694 352.32	3990-694 608.01
14X6	3790-696 420.17	3990-696 693.29
14X8	3790-698 479.25	3990-698 729.29
14X10	3790-700 575.67	3990-700 829.09
14X12	3790-702 678.66	3990-702 996.62
14	3790-140 811.56	3990-140 1,075.25
16X2	3790-751 467.91	3990-751 725.05
16X3	3790-753 472.49	3990-753 754.28
16X4	3790-754 483.12	3990-754 777.96
16X6	3790-756 513.55	3990-756 823.14
16X8	3790-758 566.36	3990-758 921.77
16X10	3790-760 640.00	3990-760 1,018.64
16X12	3790-762 687.13	3990-762 1,095.08
16X14	3790-764 823.56	3990-764 1,194.80
16	3790-160 1,044.09	3990-160 1,283.07
18X4	3790-784 569.81	3990-784 901.54



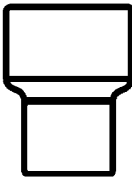
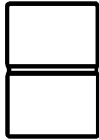




Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400
	Part Number List Price Each	Part Number List Price Each
SANITARY TEE (Soc x Soc x Soc) (continued)		
18X6	3790-786 611.13	3990-786 956.25
18X8	3790-788 766.66	3990-788 1,066.32
18X10	3790-790 872.36	3990-790 1,150.85
18X12	3790-792 896.14	3990-792 1,498.78
18X14	3790-794 1,021.60	3990-794 1,541.55
18X16	3790-796 1,102.87	3990-796 1,889.21
18	3790-180 1,069.26	3990-180 2,074.09
20X4	3790-814 603.22	3990-814 1,010.80
20X6	3790-816 690.23	3990-816 1,098.27
20X8	3790-818 744.53	3990-818 1,395.23
20X10	3790-820 840.00	3990-820 1,551.20
20X12	3790-822 940.54	3990-822 1,834.01
20X14	3790-824 1,118.51	3990-824 1,989.63
20X16	3790-826 1,289.66	3990-826 2,587.12
20X18	3790-828 1,389.70	3990-828 3,581.56
20	3790-200 1,444.44	3990-200 3,807.82
24X4	3790-904 883.29	3990-904 1,628.90
24X6	3790-906 980.65	3990-906 1,707.82
24X8	3790-908 1,301.50	3990-908 1,786.73
24X10	3790-910 1,407.21	3990-910 2,140.13
24X12	3790-912 1,470.44	3990-912 2,304.83
24X14	3790-914 1,500.11	3990-914 2,778.51
24X16	3790-916 1,720.39	3990-916 3,189.52
24X18	3790-918 1,803.44	3990-918 3,668.00
24X20	3790-920 1,868.57	3990-920 3,874.24
24	3790-240 1,889.87	3990-240 4,086.32





PVC SCHEDULE 40 & 80 DWV FABRICATED FITTINGS

Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400	
	Part Number List Price Each	Part Number List Price Each	
CAP (Soc)			
	10	3747-100 67.61	3947-100 132.02
	12	3747-120 85.38	3947-120 228.57
	14	3747-140 145.18	---
	16	3747-160 185.86	---
SPIGOT PLUG			
	6	3749-060 26.14	3949-060 79.04
	8	3749-080 66.75	3949-080 133.41
	10	3749-100 76.12	3949-100 168.67
	12	3749-120 109.12	3949-120 268.56
	14	3749-140 185.14	---
	16	3749-160 225.59	---
IPS X SEWER ADAPTER (Soc x Spig)			
	4	3729-04013IXS 10.76	---
	6	3729-06013IXS 21.35	---
	8	3729-08013IXS 43.97	---
	10	3729-10013IXS 119.09	---
	12	3729-12013IXS 129.56	---
IPS X SEWER ADAPTER (Soc x Soc)			
	4	3729-040IXS 18.50	---
	6	3729-060IXS 33.82	---
	8	3729-080IXS 54.34	---
	10	3729-100IXS 87.88	---
	12	3729-120IXS 130.06	---

Size	SCH 40 DWV Disc Code: 390	SCH 80 DWV Disc Code: 400	
	Part Number List Price Each	Part Number List Price Each	
IPS X SEWER ADAPTER (Spig x Soc)			
	4	3729-04031IXS 14.13	---
	6	3729-06031IXS 30.75	---
	8	3729-08031IXS 53.58	---
	10	3729-10031IXS 83.41	---
	12	3729-12031IXS 123.89	---
CLEANOUT ADAPTER w/PLUG (Spig x Cleanout) SOLD AS SET ONLY (Non-Pressure Rated)			
	6	---	3978-060 101.25
	8	---	3978-080 161.07
	10	---	3978-100 268.99
	12	---	3978-120 375.55

The Spears Quality Policy

It is the policy and objective of Spears Manufacturing Company to produce a superior quality product suitable for its intended use, with regard to functionality, structural integrity, and conformance to established industry standards and practices. It is the commitment of this Company to do so in a manner which provides consistency of product quality, optimum availability, and superior customer service, while maintaining efficiency of operations and profitability necessary to perpetuate product improvement and customer satisfaction. Furthermore, it is recognized that the attainment of these objectives is the responsibility of all Company operations and personnel according to their respective functions.



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