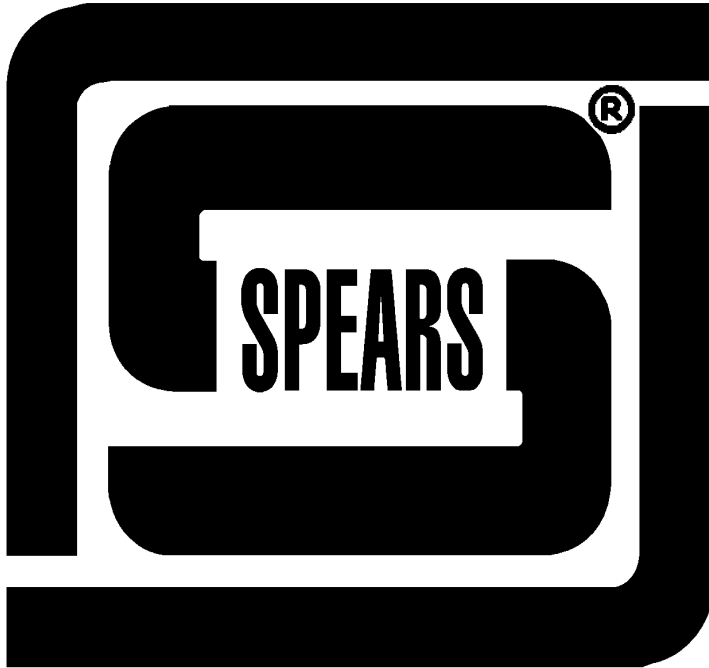


Discount Codes: 340 PVC Class 63 IPS Fabricated Fittings _____
350 PVC Class 100 IPS Fabricated Fittings _____
360 PVC Class 125 IPS Fabricated Fittings _____
370 PVC Class 160 IPS Fabricated Fittings _____
380 PVC Class 200 IPS Fabricated Fittings _____



PVC
CLASS 63, 100, 125,
160 & 200 IPS
FABRICATED FITTINGS



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PRICE SCHEDULE CLS-1-0200
Effective February 28, 2000
Supersedes CLS-1-0699

Pipe Dimension Reference Chart

Pipe Type		LH	80	100	125	CL 63	CL 100	SEWER	CL 125	CL 160	CL 200	40 DWV	80 DWV	SCH 40	SCH 80	C-900
O.D. Size		PIP	PIP	PIP	PIP	IPS	IPS	PSM	IPS	IPS	IPS	IPS	IPS	IPS	IPS	CI
SDR		91	51	41	32.5	64	41	35	32.5	26	21	—	—	—	—	DR 18
4"	O.D.	4.130	4.130	4.130	4.130	4.500	4.500	4.215	4.500	4.500	4.500	4.500	4.500	4.500	4.500	4.800
	I.D.	4.000	3.968	3.928	3.876	4.360	4.280	3.89	4.224	4.154	4.072	3.998	3.786	3.998	3.786	4.416
	Wall PSI	.065 43	.081 80	.101 100	.127 125	.070 63	.110 100	0.125 117.5	.138 125	.173 160	.214 200	.237 100	.337 100	.237 220	.337 320	.192 150
6"	O.D.	6.140	6.140	6.140	6.140	6.625	6.625	6.275	6.625	6.625	6.625	6.625	6.625	6.625	6.625	6.900
	I.D.	6.000	5.898	5.840	5.762	6.417	6.301	5.742	6.217	6.115	5.993	6.031	5.709	6.031	5.709	6.348
	Wall PSI	.070 43	.121 80	.150 100	.189 125	.104 63	.162 100	0.18 117.5	.204 125	.255 160	.316 200	.280 100	.432 100	.280 180	.432 280	.276 150
8"	O.D.	8.160	8.160	8.160	8.160	8.625	8.625	8.4	8.625	8.625	8.625	8.625	8.625	8.625	8.625	9.050
	I.D.	7.984	7.840	7.762	7.658	8.355	8.205	7.665	8.095	7.961	7.805	7.943	7.565	7.943	7.565	8.326
	Wall PSI	.088 43	.160 80	.199 100	.251 125	.135 63	.210 100	.024 117.5	.265 125	.332 160	.410 200	.322 100	.500 100	.322 160	.500 250	.362 150
10"	O.D.	10.200	10.200	10.200	10.200	10.750	10.750	10.5	10.750	10.750	10.750	10.750	10.750	10.750	10.750	11.100
	I.D.	9.980	9.800	9.702	9.572	10.414	10.226	9.563	10.088	9.924	9.748	9.976	9.492	9.976	9.492	10.212
	Wall PSI	.110 43	.200 80	.249 100	.314 125	.168 63	.262 100	0.3 117.5	.331 125	.413 160	.511 200	.365 100	.593 100	.365 140	.593 230	.444 150
12"	O.D.	12.240	12.240	12.240	12.240	12.750	12.750	12.5	12.750	12.750	12.750	12.750	12.750	12.750	12.750	13.200
	I.D.	11.975	11.760	11.642	11.486	12.352	12.128	11.361	11.966	11.770	11.538	11.890	11.294	11.890	11.294	12.144
	Wall PSI	.132 43	.240 80	.299 100	.377 125	.199 63	.311 100	0.36 117.5	.392 125	.490 160	.606 200	.406 100	.687 100	.406 130	.687 230	.528 150
14"	O.D.	14.280	14.280	14.280	14.280	*	*	*	*	14	*	14.000	14.000	14.000	14.000	15.3
	I.D.	14.000	13.720	13.584	13.402	*	*	*	*	12.86	*	13.072	12.410	13.072	12.410	13.5
	Wall PSI	.140 43	.280 80	.348 100	.439 125	*	*	*	*	0.538 160	*	.438 100	.750 100	.438 130	.750 220	0.85 150
15"	O.D.	15.300	15.300	15.300	15.300	*	*	15.3	*	*	*	*	*	*	*	*
	I.D.	14.970	14.700	14.550	14.358	*	*	13.898	*	*	*	*	*	*	*	*
	Wall PSI	.165 43	.300 80	.375 100	.471 125	*	*	0.44 117.5	*	*	*	*	*	*	*	*
16"	O.D.	*	*	*	*	*	*	*	*	16	*	16.000	16.000	16.000	16.000	17.4
	I.D.	*	*	*	*	*	*	*	*	14.696	*	14.940	14.214	14.940	14.214	15.36
	Wall PSI	*	*	*	*	*	*	*	*	0.615 160	*	.500 100	.843 100	.500 130	.843 220	0.967 150
18"	O.D.	18.360	18.701	18.701	18.701	*	18.000	18.701	*	18.000	*	18	18.000	18	18.000	19.5
	I.D.	17.964	17.967	17.789	17.551	*	17.122	17.629	*	16.616	*	16.808	16.014	16.808	16.014	17.2
	Wall PSI	.198 43	.367 80	.456 100	.575 125	*	.439 100	0.536 117.5	*	.692 160	*	0.562 100	.937 100	0.582 120	.937 220	1.083 150
20"	O.D.	20.400	*	*	*	*	20.000	*	*	20.000	*	20	20	20	20	21.6
	I.D.	19.962	*	*	*	*	19.026	*	*	18.462	*	18.863	17.814	18.863	17.614	19.06
	Wall PSI	.219 43	*	*	*	*	.487 100	*	*	.769 160	*	0.533 100	1.031 100	0.533 120	1.031 220	1.2 150
21"	O.D.	*	22.047	22.047	22.047	*	*	22.047	*	*	*	*	*	*	*	*
	I.D.	*	21.183	20.971	20.691	*	*	20.783	*	*	*	*	*	*	*	*
	Wall PSI	*	.432 80	.538 100	.678 125	*	*	0.632 117.5	*	*	*	*	*	*	*	*
24"	O.D.	*	24.803	24.803	24.803	*	24.000	24.8	*	24	*	24	24	24	24	*
	I.D.	*	23.831	23.593	23.277	*	22.748	23.381	*	22.043	*	22.54	21.418	22.54	21.418	*
	Wall PSI	*	.486 80	.605 100	.763 125	*	.585 100	0.711 117.5	*	0.923 160	*	0.687 100	1.218 100	0.687 120	1.218 210	*

* Information Not Available

— PLEASE NOTE —

Not all of the Fabricated Fittings listed in this price schedule are carried in Spears Distribution Center inventories. When ordering Fabricated Fittings, please check with your servicing Regional Distribution Center for availability. ALL ORDERS FOR NON-STOCKED Fabricated Fittings are NON-CANCELLABLE and NON-RETURNABLE.

18" and larger Fabricated Fittings are available upon request. Please contact your servicing Regional Distribution Center for price and availability.

INSTALLATION INFORMATION

RECOMMENDATIONS FOR INSTALLERS AND USERS:

Plastic piping systems should be **ENGINEERED, INSTALLED, and OPERATED** in accordance with **ESTABLISHED DESIGN AND ENGINEERING STANDARDS AND PROCEDURES** for plastic piping systems. Suitability for the intended service application should be determined by the installer and/or user prior to installation of a plastic piping system. **PRIOR TO ASSEMBLY**, all piping system components should be inspected for damage or irregularities. Mating components should be checked to assure that tolerances and engagements are compatible. Do not use any components that appear irregular or do not fit properly. Contact the appropriate manufacturer of the component product in question to determine usability.

SOLVENT WELD CONNECTIONS — Use a quality grade of primer and solvent cement formulated for the type of connection, with the **CORRECT SIZE APPLICATOR**. Read and follow all of the solvent cement **MANUFACTURER'S APPLICATION AND CURE TIME INSTRUCTIONS THOROUGHLY**.

BEFORE APPLYING PRIMER AND CEMENT, appropriate safety precautions should be taken. Primer and Cement should be stored in the shade between 40°F and 110°F. Eliminate all ignition sources. Avoid breathing of vapors. Use only with adequate ventilation; explosion-proof general mechanical ventilation or local exhaust is recommended to maintain vapor concentrations below recommended exposure limits. In confined or partially enclosed areas, a NIOSH-approved organic vapor cartridge respirator with full face-piece is recommended. Containers should be kept tightly closed when not in use, and covered as much as possible when in use. Avoid frequent contact with skin; wearing PVA coated protective gloves and impervious apron are recommended. Avoid any contact with eyes; splash-proof chemical goggles are recommended.

THREADED CONNECTIONS—Use a quality grade thread sealant. **WARNING: SOME PIPE JOINT COMPOUNDS OR TEFLON PASTES MAY CONTAIN SUBSTANCES THAT COULD CAUSE STRESS CRACKING TO PLASTIC.** Spears Manufacturing Company recommends the use of **Spears BLUE 75 Thread Sealant** which has been tested for compatibility with Spears products. Please follow the sealant manufacturers' application/ installation instructions. Choice of an appropriate thread sealant other than those listed above is at the discretion of the installer. 1 to 2 turns beyond **FINGER TIGHT** is generally all that is required to make a sound plastic threaded connection. Unnecessary **OVERTIGHTENING** will cause **DAMAGE TO BOTH PIPE AND FITTING**.

IMPORTANT

WATER HAMMER — Spears Manufacturing Company, recommends that all PVC and CPVC plastic piping systems be designed and constructed to **AVOID EXCESSIVE WATER HAMMER**. Water hammer can cause damage, and failure to pipe, valves, and fittings within the piping system.

CAUTION — Spears Manufacturing Company **DOES NOT RECOMMEND** the use of thermoplastic piping products for systems to transport or store compressed air or gases, or the testing of thermoplastic piping systems with compressed air or gases in above and below ground locations. The use of Spears products in compressed air or gas systems automatically voids Spears warranty for such products, and their use against our recommendation is entirely the responsibility and liability of the installer. Spears Manufacturing Company will not accept responsibility for damage or impairment of its products, or other consequential or incidental damages caused by misapplication, incorrect assembly, and/or exposure to harmful substances or conditions.

PLEASE NOTE — When temperatures rise above 73°F, the tensile strength of thermoplastics decreases, thereby derating the pipe or fitting Maximum Internal Pressure. When temperatures fall below 73°F, the tensile strength of thermoplastics increases, however, the impact strength decreases. Maximum operating temperatures for PVC piping systems should not exceed 140°F (110°F threaded systems). Maximum operating temperatures for CPVC piping systems should not exceed 200°F (150°F threaded systems).

NOT FOR USE WITH COMPRESSED AIR OR GAS

WARNING: DO NOT USE COMPRESSED AIR OR GAS TO TEST ANY PVC OR CPVC THERMOPLASTIC PIPING PRODUCT OR SYSTEM, AND DO NOT USE DEVICES PROPELLED BY COMPRESSED AIR OR GAS TO CLEAR SYSTEMS. THESE PRACTICES MAY RESULT IN EXPLOSIVE FRAGMENTATION OF SYSTEM PIPING AND COMPONENTS CAUSING SERIUOS OR FATAL BODILY INJURY.

THIS PRODUCT IS ONLY TO BE USED FOR IT'S INTENDED PURPOSE.

Prices subject to change without notice. Possession of this price schedule shall not be construed as an offer to sell the products listed. Product drawings are representative and may not fully reflect product configurations.

GASKET INSTALLATION PROCEDURES

Figure 1

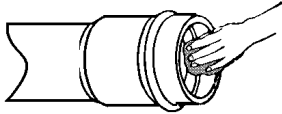


Figure 2

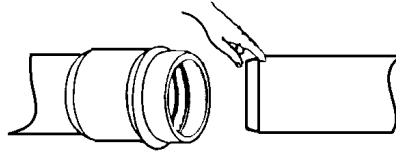
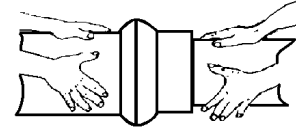


Figure 3



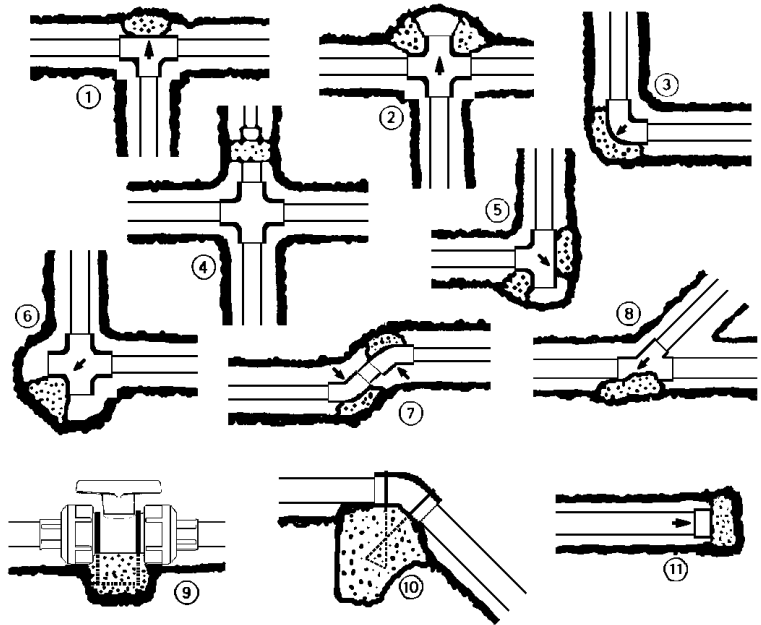
1. Gasket area and pipe or spigot end should be clean and free of dirt and debris. **DO NOT** attempt to remove the formed-in gasket — **Figure 1**.
2. Lubricate the entire sealing surface of the gasket and the pipe or spigot end with a light coating of a suitable lubricant. Make sure the pipe or spigot end has a proper bevel to insure ease of installation — **Figure 2**.
3. Push the pipe or spigot end into the gasket bell while maintaining a straight alignment. The proper insertion depth is equal to the total gasket bell length minus one-half inch (1/2") — **Figure 3**.

THRUST BLOCKING — Water under pressure exerts thrust forces in piping systems. Thrust blocking should be provided, as necessary, to prevent movement of pipe or appurtenances in response to thrust.

Types Of Thrust Blocking:

If thrusts, due to high pressure, are expected, anchor valves as below. At vertical bends anchor to resist outward thrusts.

1. Thru line connection, tee
2. Thru line connection, cross used as tee
3. Direction change, elbow
4. Change line size, reducer
5. Direction change, tee used as elbow
6. Direction change, cross used as elbow
7. Direction change
8. Thru line connection, wye
9. Valve anchor
10. Direction change vertical, bend anchor
11. End Caps (above or below ground)



Thrust Blocking Is Required Wherever The Pipeline:

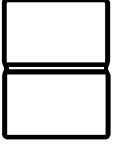
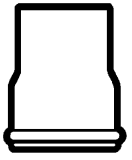
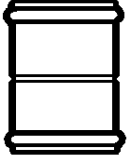
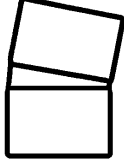
- * Changes direction (e.g., tees, bends, elbows and crosses)
- * Changes size at its reducers
- * Stops, as at dead ends
- * Valves and hydrants, at which thrust develops when closed.

Size And Type Of Thrust Blocking Depends On:

- * Maximum system pressure
- * Pipe size
- * Type and size of fittings or appurtenance
- * Line profile (horizontal or vertical bends)
- * Soil type



PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS

Size	CLASS 63 Discount Code: 340	CLASS 100 Discount Code: 350	CLASS 125 Discount Code: 360	CLASS 160 Discount Code: 370	CLASS 200 Discount Code: 380	
	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	
COUPLING (Soc x Soc)						
	6	310-100002 12.80	320-100002 15.47	330-100002 17.49	340-100002 20.83	350-100002 25.54
	8	310-100003 22.21	320-100003 26.93	330-100003 28.96	340-100003 38.32	350-100003 49.04
	10	310-100004 26.27	320-100004 44.45	330-100004 53.20	340-100004 60.85	350-100004 106.84
	12	310-100005 40.41	320-100005 69.37	330-100005 85.55	340-100005 97.44	350-100005 160.60
	15	310-100006 * 60.62	—	—	—	—
COUPLING (Gasket x Spigot)						
	4	—	320-100067 23.57	330-100067 30.32	340-100067 33.83	350-100067 40.97
	6	—	320-100068 37.03	330-100068 40.41	340-100068 54.43	350-100068 57.79
	8	—	320-100069 59.94	330-100069 72.74	340-100069 86.69	350-100069 96.77
	10	—	320-100070 79.48	330-100070 96.99	340-100070 127.01	350-100070 160.60
	12	—	320-100071 109.79	330-100071 132.02	340-100071 190.84	350-100071 229.80
COUPLING (Gasket x Gasket)						
	4	—	320-100089 37.03	330-100089 43.78	340-100089 47.99	350-100089 52.78
	6	—	320-100090 55.89	330-100090 62.63	340-100090 65.83	350-100090 83.31
	8	—	320-100091 83.54	330-100091 90.94	340-100091 98.57	350-100091 110.20
	10	—	320-100092 118.55	330-100092 132.02	340-100092 159.26	350-100092 190.84
	12	—	320-100093 156.28	330-100093 181.20	340-100093 209.65	350-100093 284.23
11-1/4° ELBOW (Soc x Soc)						
	4	—	—	330-100113 19.51	340-100113 21.60	350-100113 25.92
	6	310-100114 17.49	320-100114 22.91	330-100114 27.60	340-100114 30.23	350-100114 32.25
	8	310-100115 27.60	320-100115 35.02	330-100115 42.42	340-100115 52.41	350-100115 59.13
	10	310-100116 39.05	320-100116 55.89	330-100116 77.47	340-100116 90.72	350-100116 121.61
	12	310-100117 63.29	320-100117 87.57	330-100117 125.98	340-100117 142.45	350-100117 202.94
	15	310-100118 * 106.42	—	—	—	—

* 15" PIP O.D.

PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS



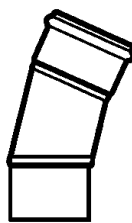



Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200	
	Discount Code: 340 Part Number List Price Each	Discount Code: 350 Part Number List Price Each	Discount Code: 360 Part Number List Price Each	Discount Code: 370 Part Number List Price Each	Discount Code: 380 Part Number List Price Each	
11-1/4° ELBOW (Gasket x Spigot)						
	4	—	—	330-100185 70.07	340-100185 77.76	350-100185 95.69
	6	—	320-100186 78.13	330-100186 97.68	340-100186 108.00	350-100186 118.27
	8	—	320-100187 95.65	330-100187 146.18	340-100187 158.39	350-100187 190.84
	10	—	320-100188 163.69	330-100188 194.67	340-100188 225.09	350-100188 331.26
	12	—	320-100189 218.93	330-100189 264.06	340-100189 327.92	350-100189 456.27
11-1/4° ELBOW (Gasket x Gasket)						
	4	—	—	330-100209 70.07	340-100209 77.76	350-100209 95.69
	6	—	320-100210 78.13	330-100210 97.68	340-100210 108.00	350-100210 118.27
	8	—	320-100211 95.65	330-100211 146.18	340-100211 158.39	350-100211 190.84
	10	—	320-100212 163.69	330-100212 194.67	340-100212 225.09	350-100212 331.26
	12	—	320-100213 218.93	330-100213 264.06	340-100213 327.92	350-100213 456.27
15° ELBOW (Soc x Soc)						
	4	—	—	330-100233 19.51	340-100233 21.60	350-100233 25.92
	6	310-100234 17.49	320-100234 22.91	330-100234 27.60	340-100234 30.23	350-100234 32.25
	8	310-100235 27.60	320-100235 35.02	330-100235 42.42	340-100235 52.41	350-100235 60.28
	10	310-100236 39.05	320-100236 55.89	330-100236 77.47	340-100236 90.72	350-100236 121.61
	12	310-100237 63.29	320-100237 87.57	330-100237 125.98	340-100237 142.45	350-100237 202.94
	15	310-100238 * 106.42	—	—	—	—
15° ELBOW (Gasket x Spigot)						
	4	—	—	330-100305 70.07	340-100305 77.76	350-100305 95.69
	6	—	320-100306 78.13	330-100306 97.68	340-100306 108.00	350-100306 118.27
	8	—	320-100307 95.65	330-100307 146.18	340-100307 158.39	350-100307 190.84
	10	—	320-100308 163.69	330-100308 194.67	340-100308 225.09	350-100308 331.26
	12	—	320-100309 218.93	330-100309 264.06	340-100309 327.92	350-100309 456.27

* 15" PIP O.D.



PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS

Size	CLASS 63 Discount Code: 340	CLASS 100 Discount Code: 350	CLASS 125 Discount Code: 360	CLASS 160 Discount Code: 370	CLASS 200 Discount Code: 380	
	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	
15° ELBOW (Gasket x Gasket)						
	4	—	—	330-100329 70.07	340-100329 77.76	350-100329 95.69
	6	—	320-100330 78.13	330-100330 97.68	340-100330 108.00	350-100330 118.27
	8	—	320-100331 102.82	330-100331 146.18	340-100331 158.39	350-100331 190.84
	10	—	320-100332 152.43	330-100332 194.67	340-100332 225.09	350-100332 331.26
	12	—	320-100333 219.80	330-100333 264.06	340-100333 327.92	350-100333 456.27
22-1/2° ELBOW (Soc x Soc)						
	4	—	—	330-100353 19.51	340-100353 21.60	350-100353 25.92
	6	310-100354 17.49	320-100354 22.91	330-100354 27.60	340-100354 30.23	350-100354 32.25
	8	310-100355 27.60	320-100355 35.02	330-100355 42.42	340-100355 52.41	350-100355 60.28
	10	310-100356 39.05	320-100356 55.89	330-100356 77.47	340-100356 90.72	350-100356 121.61
	12	310-100357 63.29	320-100357 87.57	330-100357 125.98	340-100357 142.45	350-100357 202.94
	15	310-100358 * 106.42	—	—	—	—
22-1/2° ELBOW (Gasket x Spigot)						
	4	—	—	330-100425 70.07	340-100425 77.76	350-100425 95.69
	6	—	320-100426 78.13	330-100426 97.68	340-100426 108.00	350-100426 118.27
	8	—	320-100427 95.65	330-100427 146.18	340-100427 158.39	350-100427 190.84
	10	—	320-100428 163.69	330-100428 194.67	340-100428 225.09	350-100428 331.26
	12	—	320-100429 218.93	330-100429 264.06	340-100429 327.92	350-100429 456.27
22-1/2° ELBOW (Gasket x Gasket)						
	4	—	—	330-100449 70.07	340-100449 77.76	350-100449 95.69
	6	—	320-100450 78.13	330-100450 97.68	340-100450 108.00	350-100450 118.27
	8	—	320-100451 95.65	330-100451 146.18	340-100451 158.39	350-100451 190.84
	10	—	320-100452 163.69	330-100452 194.67	340-100452 225.09	350-100452 331.26
	12	—	320-100453 218.93	330-100453 264.06	340-100453 327.92	350-100453 456.27

* 15" PIP O.D.

PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS

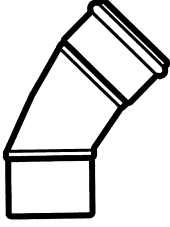
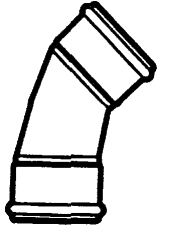
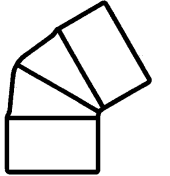
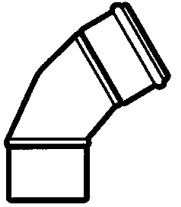


Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200	
	Discount Code: 340 Part Number List Price Each	Discount Code: 350 Part Number List Price Each	Discount Code: 360 Part Number List Price Each	Discount Code: 370 Part Number List Price Each	Discount Code: 380 Part Number List Price Each	
30° ELBOW (Soc x Soc)						
	4	—	—	330-100473 24.24	340-100473 51.04	350-100473 84.84
	6	310-100474 24.24	320-100474 30.32	330-100474 34.34	340-100474 124.98	350-100474 151.05
	8	310-100475 35.68	320-100475 50.52	330-100475 53.20	340-100475 170.00	350-100475 202.94
	10	310-100476 51.87	320-100476 77.47	330-100476 109.79	340-100476 263.41	350-100476 317.85
	12	310-100477 84.20	320-100477 113.16	330-100477 160.99	340-100477 381.67	350-100477 444.17
	15	310-100478 * 125.98	—	—	—	—
30° ELBOW (Gasket x Spigot)						
	4	—	—	330-100545 80.41	340-100545 96.77	350-100545 101.46
	6	—	320-100546 104.40	330-100546 111.14	340-100546 143.80	350-100546 176.04
	8	—	320-100547 128.64	330-100547 156.28	340-100547 211.67	350-100547 262.06
	10	—	320-100548 181.20	330-100548 229.69	340-100548 351.43	350-100548 437.46
	12	—	320-100549 250.60	330-100549 333.44	340-100549 464.99	350-100549 548.99
30° ELBOW (Gasket x Gasket)						
	4	—	—	330-100569 80.41	340-100569 96.77	350-100569 101.46
	6	—	320-100570 104.40	330-100570 111.14	340-100570 143.80	350-100570 176.04
	8	—	320-100571 128.64	330-100571 156.28	340-100571 211.67	350-100571 262.06
	10	—	320-100572 181.20	330-100572 229.69	340-100572 351.43	350-100572 437.46
	12	—	320-100573 250.60	330-100573 333.44	340-100573 464.99	350-100573 548.99
45° ELBOW (Soc x Soc)						
	6	310-100592 24.24	320-100592 30.32	330-100592 34.34	340-100592 124.98	350-100592 130.35
	8	310-100593 35.68	320-100593 50.52	330-100593 53.20	340-100593 170.00	350-100593 202.94
	10	310-100594 51.87	320-100594 77.47	330-100594 109.79	340-100594 263.41	350-100594 317.85
	12	310-100595 84.20	320-100595 113.16	330-100595 160.99	340-100595 381.67	350-100595 444.17
	15	310-100596 * 125.98	—	—	—	—

* 15" PIP O.D.



PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS

Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200	
	Discount Code: 340 Part Number List Price Each	Discount Code: 350 Part Number List Price Each	Discount Code: 360 Part Number List Price Each	Discount Code: 370 Part Number List Price Each	Discount Code: 380 Part Number List Price Each	
45° ELBOW (Gasket x Spigot)						
	4	—	—	330-100657 80.41	340-100657 96.77	350-100657 101.46
	6	—	320-100658 81.55	330-100658 111.14	340-100658 143.80	350-100658 176.04
	8	—	320-100659 115.57	330-100659 156.28	340-100659 211.67	350-100659 262.06
	10	—	320-100660 165.91	330-100660 229.69	340-100660 351.43	350-100660 436.42
	12	—	320-100661 236.11	330-100661 333.44	340-100661 464.99	350-100661 548.99
45° ELBOW (Gasket x Gasket)						
	4	—	—	330-100679 80.41	340-100679 96.77	350-100679 101.46
	6	—	320-100680 81.55	330-100680 111.14	340-100680 143.80	350-100680 176.04
	8	—	320-100681 115.57	330-100681 156.28	340-100681 211.67	350-100681 262.06
	10	—	320-100682 165.91	330-100682 229.69	340-100682 351.43	350-100682 437.46
	12	—	320-100683 250.59	330-100683 333.44	340-100683 464.99	350-100683 548.99
60° ELBOW (Soc x Soc)						
	4	—	—	330-100701 43.34	—	—
	6	310-100702 45.80	320-100702 59.26	330-100702 66.00	340-100702 170.00	350-100702 184.12
	8	310-100703 62.63	320-100703 90.94	330-100703 108.44	340-100703 235.86	350-100703 267.44
	10	310-100704 97.68	320-100704 142.13	330-100704 171.77	340-100704 358.83	350-100704 440.80
	12	310-100705 139.44	320-100705 198.03	330-100705 262.72	340-100705 520.09	350-100705 591.34
	15	310-100706 * 260.72	—	—	—	—
60° ELBOW (Gasket x Spigot)						
	4	—	—	330-100767 102.29	340-100767 152.53	350-100767 169.35
	6	—	320-100768 119.91	330-100768 138.09	340-100768 225.09	350-100768 236.53
	8	—	320-100769 181.88	330-100769 222.98	340-100769 321.18	350-100769 344.73
	10	—	320-100770 264.74	330-100770 350.95	340-100770 464.99	350-100770 567.80
	12	—	320-100771 355.01	330-100771 418.33	340-100771 624.94	350-100771 718.33

* 15" PIP O.D.

PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS


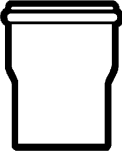
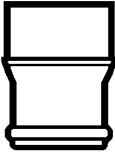
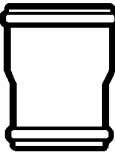
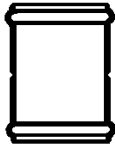


Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200	
	Discount Code: 340 Part Number List Price Each	Discount Code: 350 Part Number List Price Each	Discount Code: 360 Part Number List Price Each	Discount Code: 370 Part Number List Price Each	Discount Code: 380 Part Number List Price Each	
60° ELBOW (Gasket x Gasket)						
	4	—	—	330-100789 102.29	340-100789 152.53	350-100789 169.35
	6	—	320-100790 119.91	330-100790 138.09	340-100790 225.09	350-100790 236.53
	8	—	320-100791 181.88	330-100791 222.98	340-100791 321.18	350-100791 344.73
	10	—	320-100792 264.74	330-100792 350.95	340-100792 464.99	350-100792 567.80
	12	—	320-100793 355.01	330-100793 418.33	340-100793 624.94	350-100793 718.33
90° ELBOW (Soc x Soc)						
	6	310-100812 45.80	320-100812 59.26	330-100812 66.00	340-100812 170.00	350-100812 184.12
	8	310-100813 62.63	320-100813 90.94	330-100813 108.44	340-100813 235.86	350-100813 267.44
	10	310-100814 97.68	320-100814 142.13	330-100814 171.77	340-100814 358.83	350-100814 440.80
	12	310-100815 139.44	320-100815 198.03	330-100815 262.72	340-100815 520.09	350-100815 591.34
	15	310-100816 * 260.72	—	—	—	—
90° ELBOW (Gasket x Spigot)						
	4	—	—	330-100877 102.29	—	—
	6	—	320-100878 119.91	330-100878 138.09	340-100878 225.09	350-100878 236.53
	8	—	320-100879 181.88	330-100879 222.98	340-100879 321.18	350-100879 344.73
	10	—	320-100880 264.74	330-100880 350.95	340-100880 464.99	350-100880 567.80
	12	—	320-100881 355.01	330-100881 418.33	340-100881 624.94	350-100881 718.33
90° ELBOW (Gasket x Gasket)						
	4	—	—	330-100899 102.29	340-100899 152.53	350-100899 169.35
	6	—	320-100900 119.91	330-100900 138.09	340-100900 225.09	350-100900 236.53
	8	—	320-100901 181.88	330-100901 222.98	340-100901 321.18	350-100901 344.73
	10	—	320-100902 264.74	330-100902 350.95	340-100902 464.99	350-100902 567.80
	12	—	320-100903 355.01	330-100903 418.33	340-100903 624.94	350-100903 718.33

* 15" PIP O.D.



PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS

Size	CLASS 63 Discount Code: 340	CLASS 100 Discount Code: 350	CLASS 125 Discount Code: 360	CLASS 160 Discount Code: 370	CLASS 200 Discount Code: 380	
	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	
REDUCER COUPLING (Soc x Soc)						
	6 x 4	310-100926 17.49	320-100926 19.51	330-100926 22.21	340-100926 23.49	350-100926 29.56
	8 x 6	310-100928 22.91	320-100928 30.97	330-100928 34.34	340-100928 37.62	350-100928 40.97
	10 x 8	310-100931 32.32	320-100931 48.49	330-100931 55.22	340-100931 69.88	350-100931 83.31
	12 x 10	310-100935 56.59	320-100935 84.20	330-100935 105.07	340-100935 128.34	350-100935 137.08
	15 x 12	310-100940 ** 106.42	—	—	—	—
REDUCER COUPLING (Gasket x Spigot)						
	6 x 4	—	320-101310 55.77	330-101310 66.00	340-101310 77.26	350-101310 85.34
	8 x 6	—	320-101312 80.14	330-101312 97.68	340-101312 120.27	350-101312 133.72
	10 x 8	—	320-101315 111.14	330-101315 132.02	340-101315 165.31	350-101315 188.14
	12 x 10	—	320-101319 157.62	330-101319 189.96	340-101319 267.44	350-101319 301.71
REDUCER COUPLING (Spigot x Gasket)						
	6 x 4	—	320-101383 52.53	330-101383 59.26	340-101383 64.52	350-101383 73.91
	8 x 6	—	320-101385 70.07	330-101385 83.54	340-101385 106.84	350-101385 121.61
	10 x 8	—	320-101388 104.40	330-101388 128.64	340-101388 155.23	350-101388 182.76
	12 x 10	—	320-101392 156.28	330-101392 179.19	340-101392 251.98	350-101392 295.66
REDUCER COUPLING (Gasket x Gasket)						
	6 x 4	—	320-101456 70.07	330-101456 76.77	340-101456 90.72	350-101456 99.44
	8 x 6	—	320-101458 101.03	330-101458 111.14	340-101458 145.80	350-101458 159.26
	10 x 8	—	320-101461 139.44	330-101461 173.79	340-101461 208.29	350-101461 304.40
	12 x 10	—	320-101465 193.33	330-101465 218.93	340-101465 276.55	350-101465 452.91
REPAIR COUPLING (Gasket x Gasket)						
	4	—	3228-040 40.91	3328-040 43.78	3428-040 57.82	3528-040 70.14
	6	—	3228-060 57.31	3328-060 59.26	3428-060 73.94	3528-060 85.65
	8	—	3228-080 87.44	3328-080 90.94	3428-080 105.86	3528-080 115.38
	10	—	3228-100 124.86	3328-100 135.40	3428-100 166.72	3528-100 185.08
	12	—	3228-120 167.26	3328-120 181.20	3428-120 217.06	3528-120 258.49
	14	—	3228-140 240.21	3328-140 252.74	3428-140 274.34	—
	16	—	3228-160 316.74	3328-160 359.79	3428-160 390.28	—

** 15" PIP O.D. x IPS

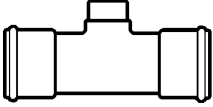
PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS



Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200	
	Discount Code: 340 Part Number List Price Each	Discount Code: 350 Part Number List Price Each	Discount Code: 360 Part Number List Price Each	Discount Code: 370 Part Number List Price Each	Part Number List Price Each	
TEE (Gasket x Spigot x Fipt)						
	4 x 1-1/2	—	—	—	340-102356 109.52	350-102356 127.66
	4 x 2	—	—	—	340-102357 109.52	350-102357 127.66
	4 x 2-1/2	—	—	—	340-102358 116.93	350-102358 135.72
	4 x 3	—	—	—	340-102359 116.93	350-102359 135.72
	6 x 1-1/2	—	—	—	340-102361 159.26	350-102361 165.98
	6 x 2	—	—	—	340-102362 159.26	350-102362 165.98
	6 x 2-1/2	—	—	—	340-102363 169.35	350-102363 173.37
	6 x 3	—	—	—	340-102364 169.35	350-102364 173.37
	6 x 4	—	—	—	340-102365 176.04	350-102365 182.76
	8 x 1-1/2	—	—	—	354-102366 194.19	350-102366 236.53
	8 x 2	—	—	—	340-102367 194.19	350-102367 236.53
	8 x 2-1/2	—	—	—	340-102368 204.27	350-102368 246.61
	8 x 3	—	—	—	340-102369 204.27	350-102369 246.61
	8 x 4	—	—	—	340-102370 221.07	350-102370 256.67
	10 x 2	—	—	—	340-102372 329.93	350-102372 360.18
	10 x 2-1/2	—	—	—	340-102373 350.09	—
	10 x 3	—	—	—	340-102374 350.09	350-102374 377.64
	10 x 4	—	—	—	340-102375 368.22	350-102375 397.14
	12 x 2	—	—	—	340-102377 439.47	350-102377 473.05
	12 x 2-1/2	—	—	—	340-102378 458.27	—
12 x 3	—	—	—	340-102379 458.27	350-102379 498.59	
12 x 4	—	—	—	340-102380 479.79	350-102380 524.14	



PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS

Size	CLASS 63 Discount Code: 340	CLASS 100 Discount Code: 350	CLASS 125 Discount Code: 360	CLASS 160 Discount Code: 370	CLASS 200	
	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	
TEE (Gasket x Gasket x Fipt)						
	4 x 1-1/2	—	—	—	340-102426 120.95	350-102426 132.38
	4 x 2	—	—	—	340-102427 120.95	350-102427 132.38
	4 x 2-1/2	—	—	—	340-102428 131.69	350-102428 142.45
	4 x 3	—	—	—	340-102429 131.69	350-102429 142.45
	6 x 1-1/2	—	—	—	340-102431 174.03	350-102431 182.76
	6 x 2	—	—	—	340-102432 174.03	350-102432 182.76
	6 x 2-1/2	—	—	—	340-102433 180.76	350-102433 191.52
	6 x 3	—	—	—	340-102434 180.76	350-102434 191.52
	6 x 4	—	—	—	340-102435 186.13	350-102435 199.58
	8 x 1-1/2	—	—	—	340-102436 213.02	350-102436 255.35
	8 x 2	—	—	—	340-102437 213.02	350-102437 255.35
	8 x 2-1/2	—	—	—	340-102438 225.78	350-102438 268.78
	8 x 3	—	—	—	340-102439 225.78	340-102439 268.78
	8 x 4	—	—	—	340-102440 239.89	350-102440 275.51
	10 x 2	—	—	—	340-102442 360.84	350-102442 397.14
	10 x 2-1/2	—	—	—	340-102443 377.64	350-102443 419.33
	10 x 3	—	—	—	340-102444 377.64	350-102444 419.33
	10 x 4	—	—	—	340-102445 398.46	350-102445 436.09
	12 x 2	—	—	—	340-102447 465.47	350-102447 506.66
	12 x 2-1/2	—	—	—	340-102448 488.52	—
12 x 3	—	—	—	340-102449 488.52	350-102449 532.20	
12 x 4	—	—	—	340-102450 513.38	350-102450 557.73	

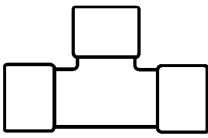
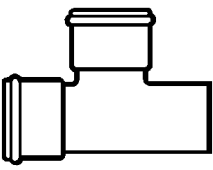
PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS



Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200	
	Discount Code: 340 Part Number List Price Each	Discount Code: 350 Part Number List Price Each	Discount Code: 360 Part Number List Price Each	Discount Code: 370 Part Number List Price Each	Discount Code: 380 Part Number List Price Each	
TEE (Soc x Soc x Soc)						
	6 x 2	310-102499 32.99	320-102499 43.78	330-102499 52.53	—	—
	6 x 3	310-102500 35.02	320-102500 49.16	330-102500 55.89	—	—
	6 x 4	310-102501 38.39	320-102501 53.88	330-102501 62.63	—	—
	6	310-102502 41.77	320-102502 84.20	330-102502 93.61	—	350-102502 174.66
	8 x 2	310-102503 45.80	320-102503 57.93	330-102503 62.63	340-102503 166.64	350-102503 184.12
	8 x 3	310-102504 49.16	320-102504 64.65	330-102504 70.07	340-102504 186.81	350-102504 199.58
	8 x 4	310-102505 52.53	320-102505 73.40	330-102505 80.14	340-102505 197.56	350-102505 209.65
	8 x 6	310-102506 62.63	320-102506 94.31	330-102506 99.68	340-102506 229.15	350-102506 248.62
	8	310-102507 70.07	320-102507 106.42	330-102507 125.98	340-102507 258.71	350-102507 307.77
	10 x 2	310-102508 62.63	320-102508 76.77	330-102508 98.33	340-102508 235.86	350-102508 280.87
	10 x 3	310-102509 73.40	320-102509 88.91	330-102509 115.86	340-102509 253.34	350-102509 299.01
	10 x 4	310-102510 83.54	320-102510 99.68	330-102510 130.67	340-102510 274.17	350-102510 321.18
	10 x 6	310-102511 90.94	320-102511 109.79	330-102511 144.81	340-102511 301.71	350-102511 353.44
	10 x 8	310-102512 96.99	320-102512 127.31	330-102512 172.43	340-102512 340.02	350-102512 397.14
	10	310-102513 104.40	320-102513 148.18	330-102513 204.78	340-102513 401.83	350-102513 488.52
	12 x 2	310-102514 107.79	320-102514 115.86	330-102514 151.58	340-102514 311.79	350-102514 370.25
	12 x 3	310-102515 111.14	320-102515 122.59	330-102515 164.35	340-102515 332.63	350-102515 399.15
	12 x 4	310-102516 115.19	320-102516 136.74	330-102516 181.88	340-102516 355.47	350-102516 426.01
	12 x 6	310-102517 118.55	320-102517 156.28	330-102517 204.78	340-102517 395.13	350-102517 483.14
	12 x 8	310-102518 125.29	320-102518 172.43	330-102518 230.40	340-102518 440.13	350-102518 515.39
12 x 10	310-102519 128.64	320-102519 206.13	330-102519 273.48	340-102519 491.89	350-102519 603.43	
12	310-102520 143.47	320-102520 233.75	330-102520 307.16	340-102520 571.85	350-102520 755.28	



PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS

Size	CLASS 63 Discount Code: 340	CLASS 100 Discount Code: 350	CLASS 125 Discount Code: 360	CLASS 160 Discount Code: 370	CLASS 200 Discount Code: 380	
	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	
TEE (Soc x Soc x Soc) (continued)						
	15 x 2	310-102521** 127.99	—	—	—	—
	15 x 3	310-102522 ** 134.71	—	—	—	—
	15 x 4	310-102523 ** 149.54	—	—	—	—
	15 x 6	310-102524 ** 152.91	—	—	—	—
	15 x 8	310-102525 ** 164.35	—	—	—	—
	15 x 10	310-102526 ** 172.43	—	—	—	—
	15 x 12	310-102527 ** 194.67	—	—	—	—
	15	310-102528 * 247.89	—	—	—	—
TEE (Gasket x Spigot x Gasket)						
	4	—	320-103058 67.36	330-103058 70.07	340-103058 127.99	350-103058 143.60
	6 x 4	—	320-103061 83.54	330-103061 101.03	340-103061 176.04	350-103061 189.49
	6	—	320-103062 97.68	330-103062 104.40	340-103062 198.22	350-103062 228.46
	8 x 4	—	320-103065 105.39	330-103065 115.19	340-103065 219.73	350-103065 267.44
	8 x 6	—	320-103066 122.59	330-103066 145.51	340-103066 243.25	350-103066 304.40
	8	—	320-103067 135.02	330-103067 173.79	340-103067 294.32	350-103067 370.25
	10 x 4	—	320-103070 157.62	330-103070 201.40	340-103070 323.22	350-103070 405.86
	10 x 6	—	320-103071 173.79	330-103071 218.93	340-103071 353.44	350-103071 442.82
	10 x 8	—	320-103072 193.33	330-103072 243.18	340-103072 397.14	350-103072 499.94
	10	—	320-103073 229.03	330-103073 278.21	340-103073 481.81	350-103073 607.98
	12 x 4	—	320-103076 212.87	330-103076 260.72	340-103076 422.66	350-103076 530.84
	12 x 6	—	320-103077 227.01	330-103077 264.06	340-103077 464.99	350-103077 584.61
	12 x 8	—	320-103078 251.25	330-103078 278.21	340-103078 515.39	350-103078 641.72
	12 x 10	—	320-103079 286.29	330-103079 312.56	340-103079 583.26	350-103079 726.39
	12	—	320-103080 320.64	330-103080 382.62	340-103080 684.04	350-103080 871.55

* 15" PIP O.D.
 ** 15" PIP O.D. x IPS


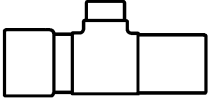
PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS



Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200	
	Discount Code: 340 Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	
TEE (Gasket x Gasket x Gasket)						
	4	—	320-103170 80.83	330-103170 110.44	340-103170 127.01	350-103170 157.24
	6 x 4	—	320-103173 83.54	330-103173 118.55	340-103173 182.76	350-103173 196.21
	6	—	320-103174 94.31	330-103174 125.29	340-103174 211.67	350-103174 229.80
	8 x 4	—	320-103177 125.29	330-103177 139.44	340-103177 258.71	350-103177 287.59
	8 x 6	—	320-103178 128.64	330-103178 157.62	340-103178 287.59	350-103178 317.85
	8	—	320-103179 167.05	330-103179 180.76	340-103179 329.93	350-103179 389.06
	10 x 4	—	320-103182 186.60	330-103182 231.72	340-103182 405.86	350-103182 413.93
	10 x 6	—	320-103183 200.07	330-103183 241.82	340-103183 430.73	350-103183 449.56
	10 x 8	—	320-103184 217.58	330-103184 281.58	340-103184 481.81	350-103184 506.66
	10	—	320-103185 243.18	330-103185 305.81	340-103185 540.93	350-103185 635.02
	12 x 4	—	320-103188 238.45	330-103188 281.58	340-103188 515.39	350-103188 538.92
	12 x 6	—	320-103189 244.53	330-103189 289.65	340-103189 563.09	350-103189 596.03
	12 x 8	—	320-103190 257.33	330-103190 347.60	340-103190 616.99	350-103190 651.80
	12 x 10	—	320-103191 305.81	330-103191 370.51	340-103191 692.81	350-103191 737.81
	12	—	320-103192 338.17	330-103192 442.57	340-103192 751.94	350-103192 878.27
REINFORCED TEE (Soc x Soc x Fipt)						
	6 x 2	—	—	330-202152 47.15	—	—
	6 x 3	—	—	330-202154 53.88	—	—
	6 x 4	—	—	330-202155 61.28	—	—
	8 x 2	—	—	330-202157 68.02	—	—
	8 x 3	—	—	330-202159 79.48	—	—
	8 x 4	—	—	330-202160 86.87	—	—



PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS

Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200
	Discount Code: 340 Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each
REINFORCED TEE (Soc x Soc x Fipt) (continued)					
	10 x 2	—	—	330-202162 105.07	—
	10 x 3	—	—	330-202164 122.59	—
	10 x 4	—	—	330-202165 134.03	—
	12 x 2	—	—	330-202167 151.58	—
	12 x 3	—	—	330-202169 169.08	—
	12 x 4	—	—	330-202170 186.60	—
REINFORCED TEE (Soc x Spigot x Fipt)					
	6 x 2	—	—	330-202222 47.15	—
	6 x 3	—	—	330-202224 53.88	—
	6 x 4	—	—	330-202225 61.28	—
	8 x 2	—	—	330-202227 67.36	—
	8 x 3	—	—	330-202229 75.41	—
	8 x 4	—	—	330-202230 82.83	—
	10 x 2	—	—	330-202232 99.68	—
	10 x 3	—	—	330-202234 116.52	—
	10 x 4	—	—	330-202235 128.64	—
	12 x 2	—	—	330-202237 144.14	—
	12 x 3	—	—	330-202239 160.99	—
	12 x 4	—	—	330-202240 179.19	—

PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS



Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200	
	Discount Code: 340 Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	
REINFORCED TEE (Gasket x Spigot x Fipt)						
	6 x 2	—	—	330-202362 80.83	—	—
	6 x 3	—	—	330-202364 92.27	—	—
	6 x 4	—	—	330-202365 97.68	—	—
	8 x 2	—	—	330-202367 101.03	—	—
	8 x 3	—	—	330-202369 107.79	—	—
	8 x 4	—	—	330-202370 115.19	—	—
	10 x 2	—	—	330-202372 152.91	—	—
	10 x 3	—	—	330-202374 165.02	—	—
	10 x 4	—	—	330-202375 181.20	—	—
	12 x 2	—	—	330-202377 208.82	—	—
	12 x 3	—	—	330-202379 226.33	—	—
	12 x 4	—	—	330-202380 243.18	—	—
REINFORCED TEE (Gasket x Gasket x Fipt)						
	6 x 2	—	—	330-202432 97.68	—	—
	6 x 3	—	—	330-202434 104.40	—	—
	6 x 4	—	—	330-202435 111.14	—	—
	8 x 2	—	—	330-202437 121.92	—	—
	8 x 3	—	—	330-202439 128.64	—	—
	8 x 4	—	—	330-202440 139.44	—	—
	10 x 2	—	—	330-202442 189.96	—	—
	10 x 3	—	—	330-202444 200.07	—	—
	10 x 4	—	—	330-202445 220.95	—	—
	12 x 2	—	—	330-202447 257.33	—	—
	12 x 3	—	—	330-202449 281.58	—	—
	12 x 4	—	—	330-202450 294.40	—	—



PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS

Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200	
	Discount Code: 340 Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	
CROSS (Soc x Soc x Soc x Soc)						
	4 x 2	—	320-103280 33.67	330-103280 50.52	—	—
	4 x 3	—	320-103281 37.03	330-103281 52.20	—	—
	6 x 2	310-103283 38.39	320-103283 41.77	330-103283 55.89	340-103283 165.98	350-103283 167.33
	6 x 3	310-103284 43.78	320-103284 52.53	330-103284 70.07	340-103284 172.69	350-103284 176.04
	6 x 4	310-103285 47.15	320-103285 59.26	330-103285 80.14	340-103285 186.13	350-103285 199.58
	6	310-103286 55.89	320-103286 96.99	330-103286 109.79	340-103286 226.44	350-103286 248.62
	8 x 2	310-103287 49.16	320-103287 62.63	330-103287 70.07	340-103287 213.02	350-103287 216.28
	8 x 3	310-103288 52.53	320-103288 70.07	330-103288 76.77	340-103288 219.73	350-103288 243.25
	8 x 4	310-103289 59.94	320-103289 80.14	330-103289 92.27	340-103289 235.18	350-103289 256.67
	8 x 6	310-103290 66.00	320-103290 97.68	330-103290 115.86	340-103290 274.17	350-103290 294.32
	8	310-103291 72.74	320-103291 125.98	330-103291 152.91	340-103291 341.34	350-103291 364.88
	10 x 2	310-103292 59.94	320-103292 86.87	330-103292 103.06	340-103292 329.93	350-103292 358.17
	10 x 3	310-103293 66.00	320-103293 98.33	330-103293 123.93	340-103293 334.64	350-103293 366.88
	10 x 4	310-103294 72.74	320-103294 109.79	330-103294 140.11	340-103294 363.52	350-103294 385.04
	10 x 6	310-103295 80.83	320-103295 121.92	330-103295 163.02	340-103295 405.86	350-103295 429.39
	10 x 8	310-103296 92.27	320-103296 149.54	330-103296 202.76	340-103296 456.27	350-103296 488.52
	10	310-103297 117.88	320-103297 187.93	330-103297 264.06	340-103297 564.45	350-103297 601.88
	12 x 2	310-103298 85.55	320-103298 114.52	330-103298 167.05	340-103298 419.33	350-103298 422.66
	12 x 3	310-103299 93.61	320-103299 132.02	330-103299 173.79	340-103299 441.57	350-103299 464.42
	12 x 4	310-103300 99.68	320-103300 157.87	330-103300 194.67	340-103300 498.59	350-103300 506.66
12 x 6	310-103301 105.07	320-103301 164.35	330-103301 223.64	340-103301 547.65	350-103301 557.73	
12 x 8	310-103302 121.25	320-103302 191.98	330-103302 262.72	340-103302 611.47	350-103302 624.94	
12 x 10	310-103303 144.81	320-103303 238.45	330-103303 333.44	340-103303 700.85	350-103303 726.39	
12	310-103304 183.89	320-103304 289.65	330-103304 426.41	340-103304 835.93	350-103304 966.28	

PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS



Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200	
	Discount Code: 340 Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	
CROSS (Soc x Soc x Soc x Soc) (continued)						
	15 x 2	310-103313 ** 134.71	—	—	—	
	15 x 3	310-103314 ** 151.58	—	—	—	
	15 x 4	310-103315 ** 167.05	—	—	—	
	15 x 6	310-103316 ** 191.31	—	—	—	
	15 x 8	310-103317 ** 208.82	—	—	—	
	15 x 10	310-103318 ** 226.33	—	—	—	
	15 x 12	310-103319 ** 250.60	—	—	—	
	15	310-103321 * 312.56	—	—	—	
CROSS (Gasket x Gasket x Gasket x Gasket)						
	4	—	320-103997 117.88	330-103997 127.99	340-103997 160.00	350-103997 172.80
	6 x 4	—	320-104000 124.62	330-104000 158.29	340-104000 226.44	350-104000 284.23
	6	—	320-104001 137.40	330-104001 172.43	340-104001 287.59	350-104001 364.88
	8 x 4	—	320-104004 168.40	330-104004 195.34	340-104004 309.08	350-104004 371.59
	8 x 6	—	320-104005 202.08	330-104005 222.28	340-104005 370.93	350-104005 432.74
	8	—	320-104006 224.99	330-104006 257.33	340-104006 446.18	350-104006 554.38
	10 x 4	—	320-104009 235.76	330-104009 286.29	340-104009 401.83	350-104009 479.79
	10 x 6	—	320-104010 269.44	330-104010 296.40	340-104010 491.89	350-104010 547.65
	10 x 8	—	320-104011 303.14	330-104011 387.35	340-104011 604.77	350-104011 624.94
	10	—	320-104012 338.17	330-104012 447.31	340-104012 743.19	350-104012 827.86
	12 x 4	—	320-104015 336.82	330-104015 370.51	340-104015 589.29	350-104015 675.99
	12 x 6	—	320-104016 370.51	330-104016 390.71	340-104016 675.71	350-104016 721.02
	12 x 8	—	320-104017 404.18	330-104017 458.07	340-104017 762.66	350-104017 779.48
	12 x 10	—	320-104018 431.14	330-104018 552.38	340-104018 893.72	350-104018 912.53
	12	—	320-104019 458.74	330-104019 627.85	340-104019 1035.49	350-104019 1165.86

* 15" PIP O.D.

** 15" PIP O.D. x IPS





PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS

Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200
	Discount Code: 340 Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each
CAP (Soc)					
	6	310-107540 12.80	—	330-107540 24.91	—
	8	310-107541 23.57	—	330-107541 32.32	—
	10	310-107542 40.41	—	330-107542 51.87	—
	12	310-107543 49.46	—	330-107543 99.68	—
CAP (Gasket)					
	4	—	—	330-107565 45.46	—
	6	—	—	330-107566 64.65	—
	8	—	—	330-107567 109.79	—
	10	—	—	330-107568 177.15	—
	12	—	—	330-107569 267.43	—
SURFACE REDUCER (Soc)					
	6 x 2	310-102013 18.85	—	330-102013 26.93	—
	6 x 3	310-102015 18.85	—	330-102015 26.93	—
	6 x 4	310-102016 18.85	—	—	—
	8 x 2	310-102018 25.57	—	330-102018 53.88	—
	8 x 3	310-102020 25.57	—	330-102020 53.88	—
	8 x 4	310-102021 25.57	—	330-102021 53.88	—
	8 x 6	310-102022 25.57	—	3340-585 53.88	—
	10 x 2	310-102024 41.08	—	330-102024 84.20	—
	10 x 3	310-102026 41.08	—	330-102026 84.20	—
	10 x 4	310-102027 41.08	—	330-102027 84.20	—
	10 x 6	310-102028 41.08	—	330-102028 84.20	—
	10 x 8	310-102029 41.08	—	330-102029 84.20	—

PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS





Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200
	Discount Code: 340 Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each
SURFACE REDUCER (Soc) (continued)					
	12 x 2	310-102031 50.52	—	330-102031 151.58	—
	12 x 3	310-102033 50.52	—	330-102033 151.58	—
	12 x 4	310-102034 50.52	—	330-102034 151.58	—
	12 x 6	310-102035 50.52	—	330-102035 151.58	—
	12 x 8	310-102036 50.52	—	330-102036 151.58	—
	12 x 10	310-102037 50.52	—	330-102037 151.58	—
SADDLE (Soc) NON PRESSURE RATED (SEE NOTE BELOW)					
	6 x 2	310-101789 14.13	—	330-101789 40.41	—
	8 x 2	310-101790 14.13	—	330-101790 40.41	—
	10 x 2	310-101791 14.13	—	330-101791 40.41	—
	12 x 2	310-101792 14.13	—	330-101792 40.41	—
	6 x 3	310-101797 15.47	—	330-101797 47.15	—
	8 x 3	310-101798 15.47	—	330-101798 47.15	—
	10 x 3	310-101799 15.47	—	330-101799 47.15	—
	12 x 3	310-101800 15.47	—	330-101800 47.15	—
	6 x 4	310-101804 17.49	—	330-101804 53.88	—
	8 x 4	310-101805 17.49	—	330-101805 53.88	—
	10 x 4	310-101806 17.49	—	330-101806 53.88	—
	12 x 4	310-101807 17.49	—	330-101807 53.88	—
	6 x 6	310-101937 18.19	—	—	—
	8 x 6	310-101811 18.19	—	330-101811 60.62	—
	10 x 6	310-101812 18.19	—	330-101812 60.62	—
	12 x 6	310-101813 18.19	—	330-101813 60.62	—
	8 x 8	310-101938 26.93	—	—	—
	10 x 8	310-101817 26.93	—	330-101817 67.36	—

NOTE: When assembling Spears Saddles to PVC pipe, Spears Manufacturing Company recommends Industrial Polychemical Service (IPS) #719 Solvent Cement and #P-68 Primer, or equivalent. Although good connections may be accomplished without Saddle Straps, Spears Manufacturing Company Recommends the use of clamp or strap device during the assembly step to insure good compression between the pipe and fitting surfaces as the solvent cures. PVC Fabricated Saddle connections are designed for use in low pressure open ended systems and are not intended for use in high pressure applications. For further details, contact Spears Technical Services Department.



PVC CLASS 63, 100, 125, 160 & 200 IPS FABRICATED FITTINGS

Size	CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200
	Discount Code: 340 Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each	Part Number List Price Each
SADDLE (Soc) (continued) NON PRESSURE RATED (SEE NOTE ON PAGE 18)					
	12 x 8	310-101818 26.93	—	330-101818 67.36	—
	10 x 10	310-101939 41.77	—	—	—
	12 x 10	310-101822 41.77	—	330-101822 74.09	—
	12 x 12	310-101940 62.49	—	—	—
STUB SADDLE (Soc) NON PRESSURE RATED (SEE NOTE ON PAGE 18)					
	6 x 2	310-101884 19.51	—	330-101884 35.68	—
	8 x 2	310-101885 19.51	—	330-101885 35.68	—
	10 x 2	310-101886 19.51	—	330-101886 35.68	—
	12 x 2	310-101887 19.51	—	330-101887 35.68	—
	6 x 3	310-101892 22.91	—	330-101892 39.05	—
	8 x 3	310-101893 22.91	—	330-101893 39.05	—
	10 x 3	310-101894 22.91	—	330-101894 39.05	—
	12 x 3	310-101895 22.91	—	330-101895 39.05	—
	6 x 4	310-101899 26.27	—	330-101899 43.78	—
	8 x 4	310-101900 26.27	—	330-101900 43.78	—
	10 x 4	310-101901 26.27	—	330-101901 43.78	—
	12 x 4	310-101902 26.27	—	330-101902 43.78	—
	6	310-101949 29.62	—	—	—
	8 x 6	310-101906 29.62	—	330-101906 53.20	—
	10 x 6	310-101907 29.62	—	330-101907 53.20	—
	12 x 6	310-101908 29.62	—	330-101908 53.20	—
	8	310-101950 40.41	—	—	—
	10 x 8	310-101912 40.41	—	330-101912 61.28	—
	12 x 8	310-101913 40.41	—	330-101913 61.28	—
	10	310-101951 55.89	—	—	—
12 x 10	310-101917 55.89	—	330-101917 64.65	—	
12	310-101952 70.07	—	—	—	

The Spears Quality Policy

It is the policy and objective of Spears Manufacturing Company to produce a superior quality product suitable for its intended use, with regard to functionality, structural integrity, and conformance to established industry standards and practices. It is the commitment of this Company to do so in a manner which provides consistency of product quality, optimum availability, and superior customer service, while maintaining efficiency of operations and profitability necessary to perpetuate product improvement and customer satisfaction. Furthermore, it is recognized that the attainment of these objectives is the responsibility of all Company operations and personnel according to their respective functions.



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