

SWABBING PROCEDURE FOR CONLEY PIPE

When field fabricating small diameter Conley Piping Systems 2" and smaller, it may be necessary to pull a cleaning swab through the assembly to remove excess adhesive. In smaller sizes it is difficult to use normal methods to control these excesses.

Install a pull cord during assembly of pipe and fittings to insure a continuous length for the segment. This length will vary depending on the complexity of the segment, number and type of fittings used, and length of straight runs.

Once this segment is together, tie a cleaning swab to the pull cord and pull through before the adhesive gets hard. Depending on the complexity and length, it may be necessary to pull the cleaning swab through in one direction, attach a new swab, and pull back through. For this reason, it is a good idea to attach a return pull cord to the cleaning swab before pulling the first time.

When pulling the swab through, take care that the joints are not moved since this could cause poor adhesion and voids in the wet adhesive.