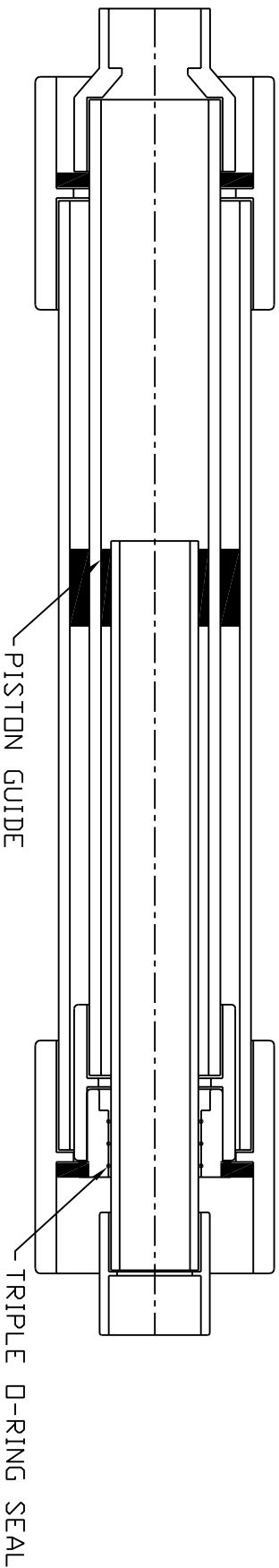


# DOUBLE CONTAIN CPVC / CPVC EXPANSION JOINT



INSTALLATION  
 NOTE: THE PISTON END CONNECTIONS ARE FIRST

- 1 - EXTEND PISTON ALL THE WAY OUT.
- 2 - PREPARE SOCKET AND PIPE END AND MAKE PRIMARY CONNECTION.
- 3 - PREPARE CONTAINMENT SOCKET AND PIPE END.
- 4 - PUSH ENTIRE ASSEMBLY FORWARD ROTATING AND MAKE CONTAINMENT CONNECTION.
- 5 - ON THE OUTLET END USE STAGGARD METHOD, ENDS PREPARE AND MAKE THE PRIMARY CONNECTION.
- 6 - PREPARE ENDS AND MAKE THE CONTAINMENT CONNECTION.

6" TRAVEL      12" TRAVEL

SIZE	A	Bc	Be	A	Bc	Be
1/2	2.8	12.75	18.75	2.8	18.75	30.75
3/4	2.8	12.75	18.75	2.8	18.75	30.75
1	2.8	11.75	17.75	2.8	17.75	29.75
1-1/2	4.2	12.75	18.75	4.2	18.75	30.75
2	4.2	12.00	18.00	4.2	18.00	30.00
3	5.2	16.25	22.25	5.2	22.25	34.25
4	7.8	15.25	21.25	7.8	21.25	33.25

ABOVE FITTING MEETS ASTM SPECIFICATIONS:

- CPVC FITTING      - F439
- SCHEDULE 80
- CPVC PIPE      - F441
- SCHEDULE 80

**P.E.P.**

50 Tonney rd.  
 Branchburg, nj, 08876

DATE: 9/25/06	FILE NAME: 0015271	DRAWING NO.	SHEET
SCALE: NONE	REVISION:	001527	1
DRAWN BY: EF	REVISION DATE:		
APPROVED BY:			